

GROUP

45

(70000)

TRIM, INTERIOR

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INSTRUMENT PANEL AND GLOVE COMPARTMENT.....	45-61-1		

SECTION 45-03 Trim Panels, Interior

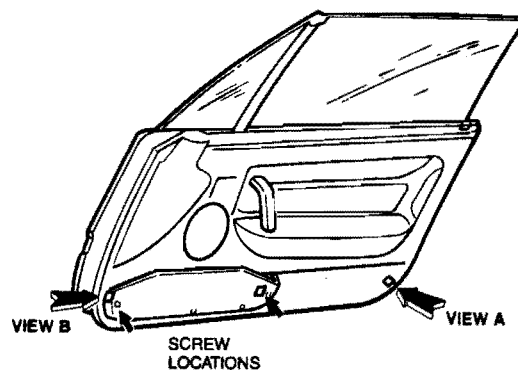
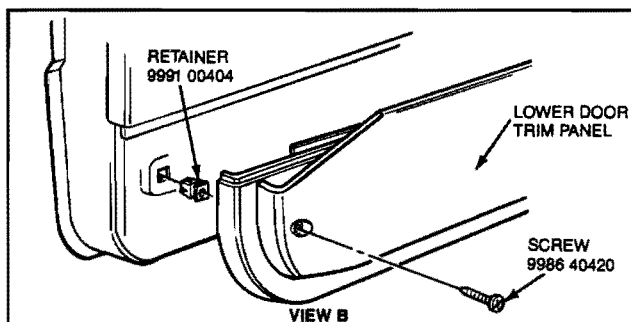
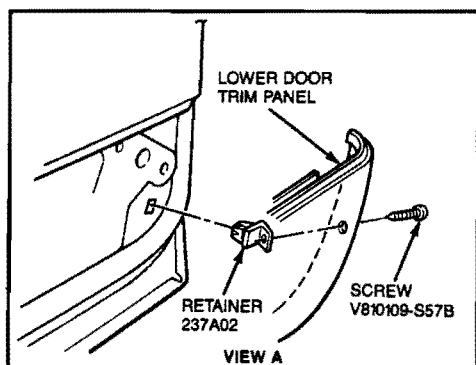
SUBJECT	PAGE	SUBJECT	PAGE
REMOVAL AND INSTALLATION		REMOVAL AND INSTALLATION (Cont'd.)	
Floor Panels, Luggage Compartment	45-03-15	Trim Panels, Door	45-03-1
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Trim Panels, Convertible Top Storage Compartment	45-03-13		

<p>VEHICLE APPLICATION</p> <p>Capri.</p>

REMOVAL AND INSTALLATION

<p>Trim Panels, Door</p> <p>Removal</p> <p>1. Remove three screws and lower door trim panel.</p>
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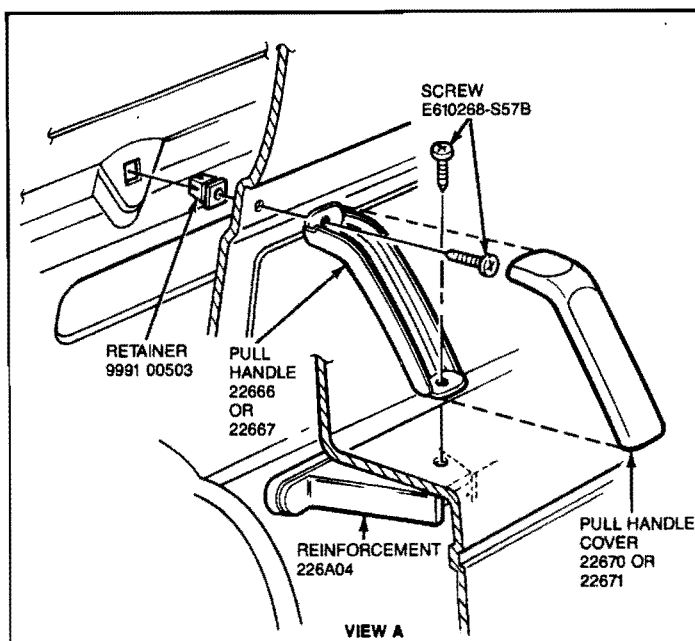
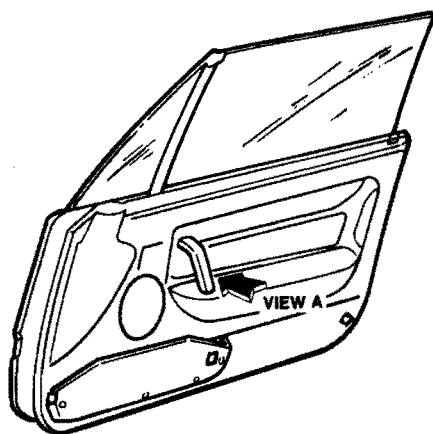
REMOVAL AND INSTALLATION (Continued)



R6635-A

2. With flat-bladed screwdriver, carefully pry off pull handle cover.

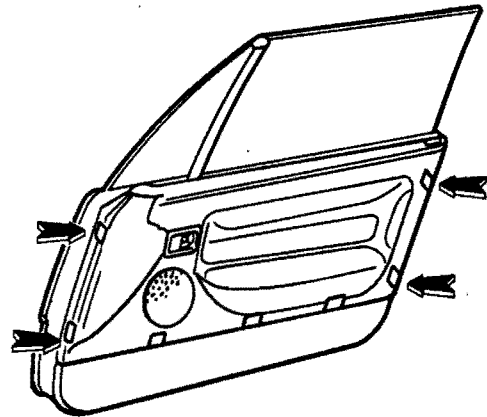
3. Remove two screws and pull handle.



R6634-A

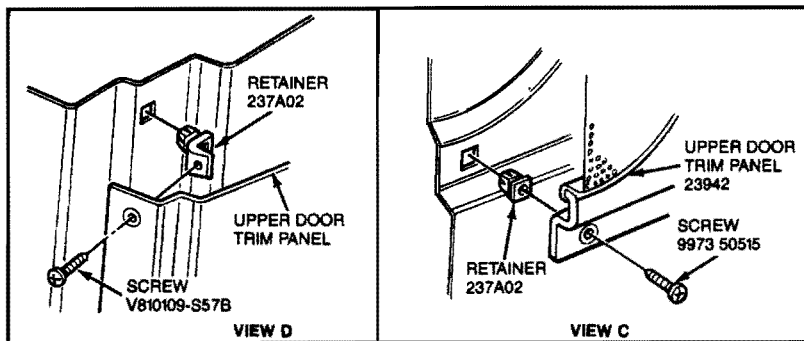
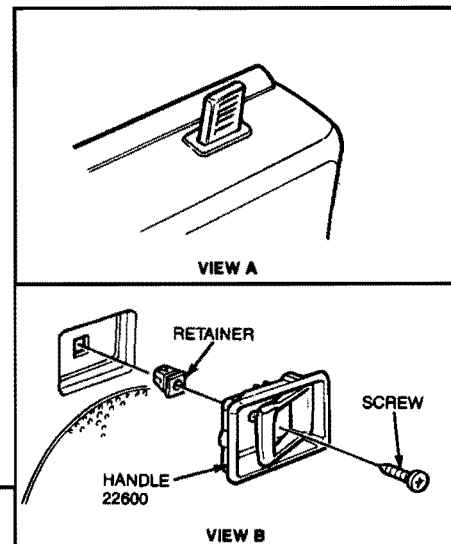
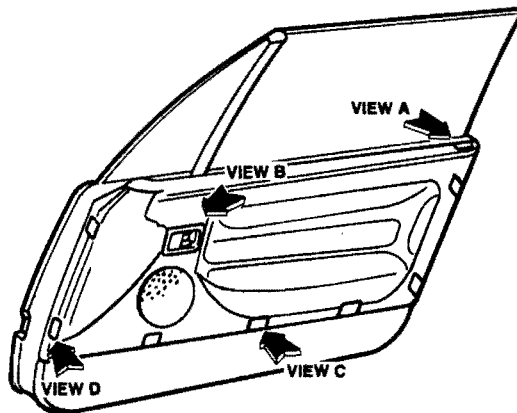
REMOVAL AND INSTALLATION (Continued)

4. Remove one screw at inner door latch release lever.
5. Remove two screws from the front and two screws from the rear of upper door trim panel.
6. Remove three screws at lower edge of trim panel.
7. Remove mirror trim cover.



SCREW LOCATIONS

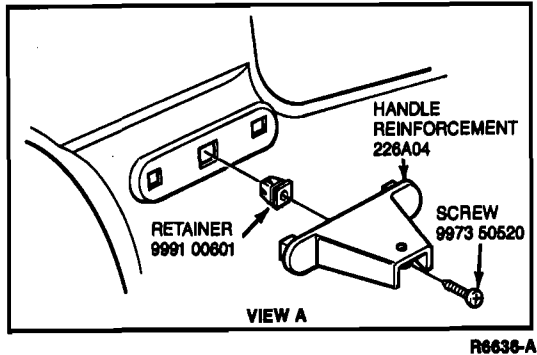
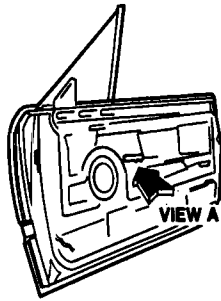
R8633-A



R8632-A

REMOVAL AND INSTALLATION (Continued)

8. Disconnect wiring harness at power window switch. Remove window switch assembly from door panel.
9. Remove speaker and disconnect connector. Refer to Section 35-30.
10. Remove handle reinforcement bracket from door if necessary.

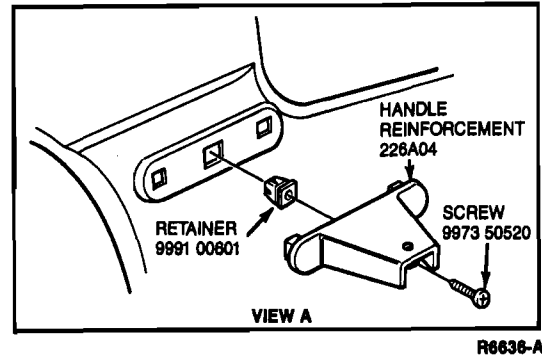
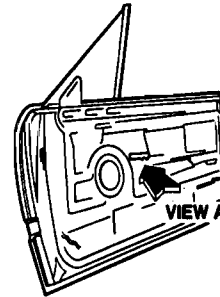


11. Remove watershield as outlined.

Installation

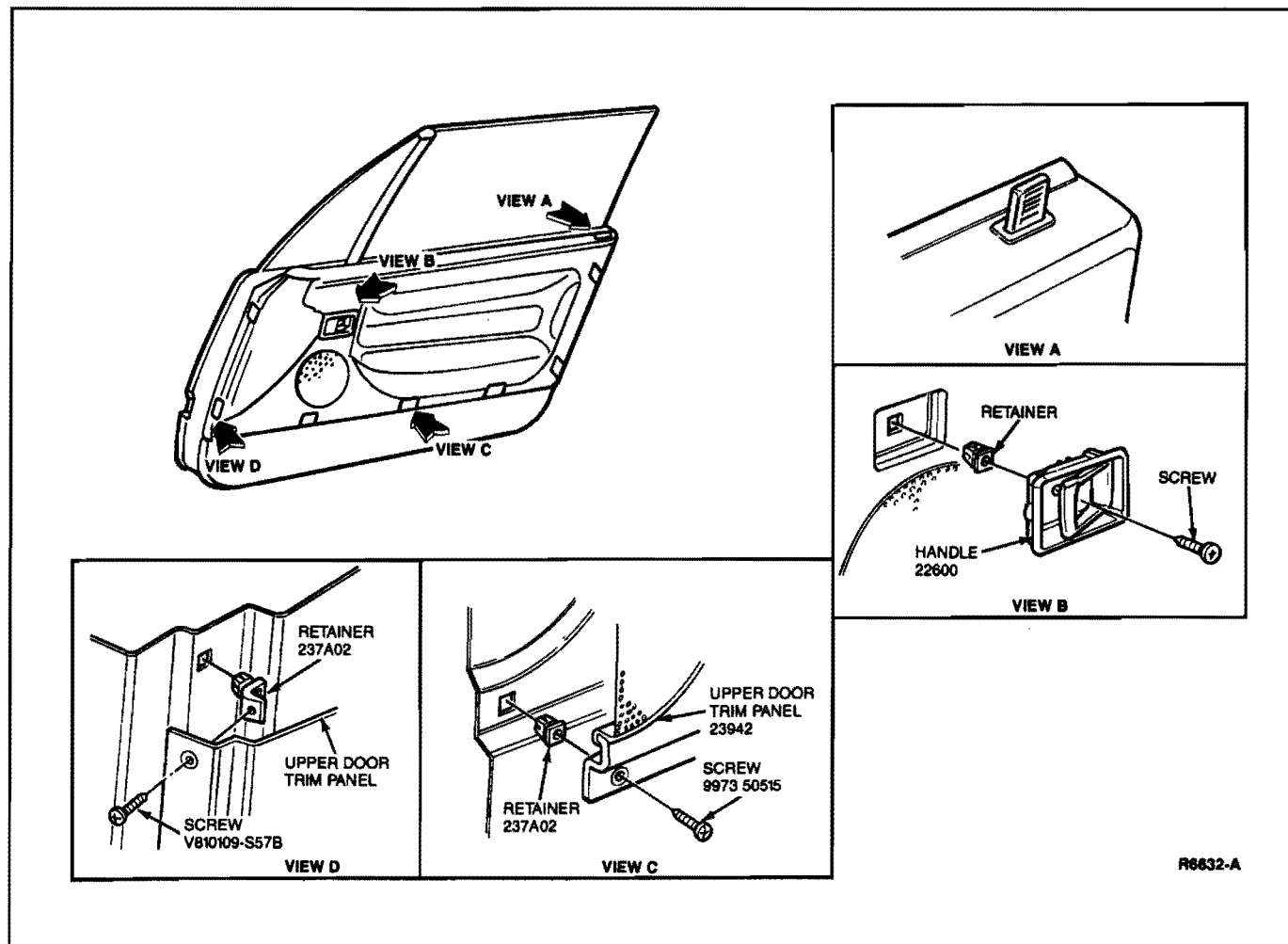
1. Install watershield as outlined.

2. Connect and install speaker.
3. Install handle reinforcement if removed.
4. Install window switch assembly to door trim panel, if removed.



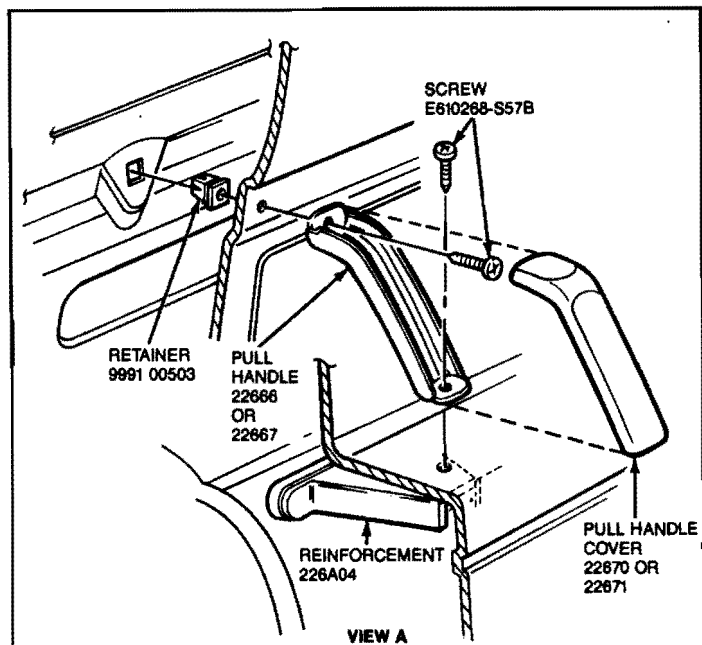
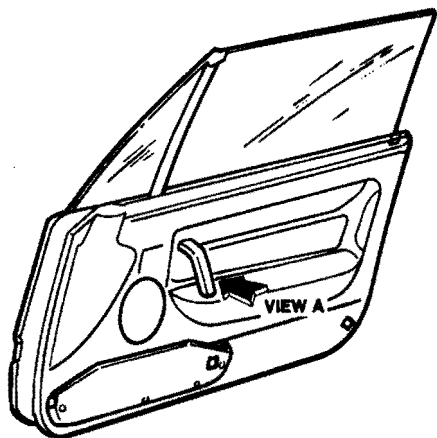
5. Make sure wiring and linkage rods are in proper positions.
6. Position upper trim panel to door and connect window switch assembly connector. Install upper door trim panel and install retaining screws.
7. Install mirror trim cover.

REMOVAL AND INSTALLATION (Continued)



8. Install pull handle with two screws. Install handle cover.

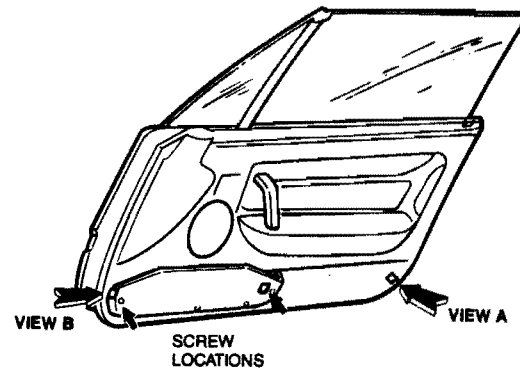
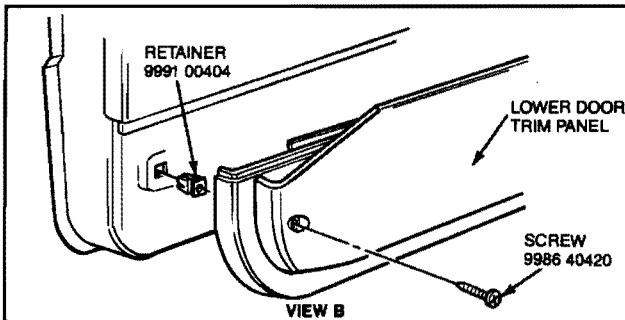
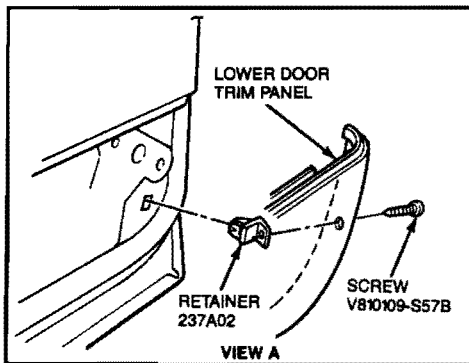
REMOVAL AND INSTALLATION (Continued)



R8634-A

9. Install lower trim panel and retaining screws.
10. Check handles, latches, speaker, and window switches for proper operation.

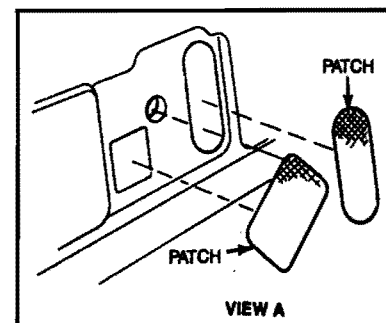
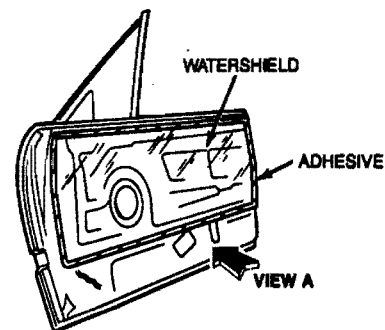
REMOVAL AND INSTALLATION (Continued)



R6635-A

Watershield**Removal and Installation**

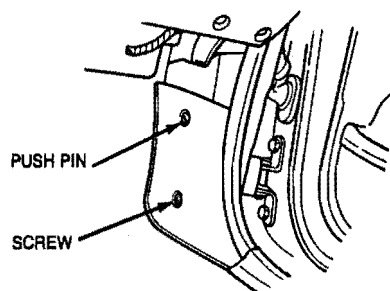
1. Remove door trim panel as outlined.
2. Peel back watershield as far back as necessary.
3. Reposition watershield. Weatherstrip Adhesive COAZ-19552-AA or equivalent should be used to reseal watershield if existing adhesive will no longer seal watershield.
4. Patches are serviced in the same manner as watershield.



R6637-A

REMOVAL AND INSTALLATION (Continued)**Trim Panel, Cowl Side****Removal**

1. Pull back door opening weatherstrip.
2. Remove push pin and screw retaining trim panel.
3. Remove panel.



R6965-A

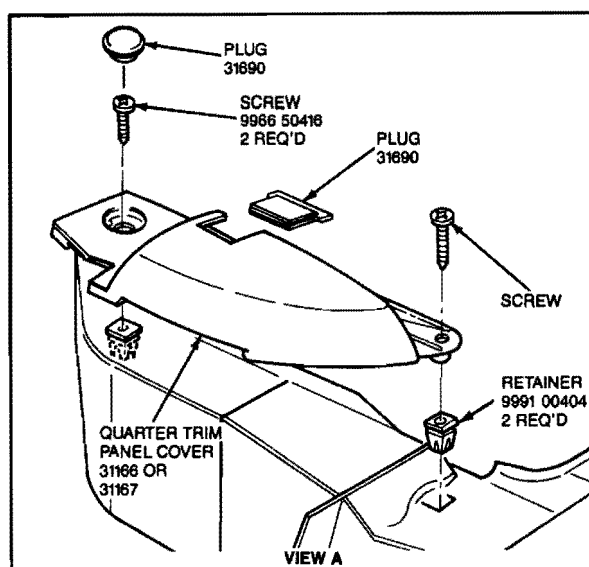
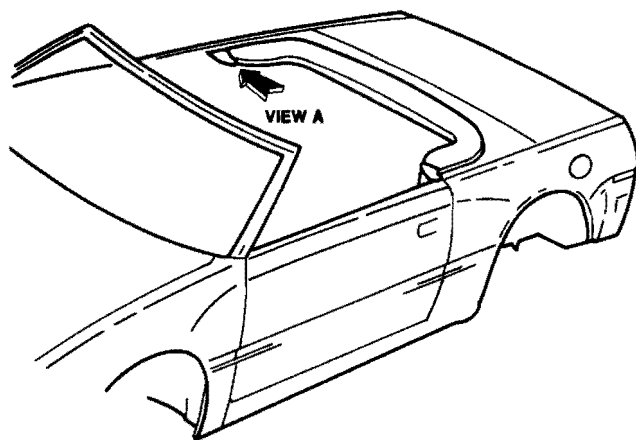
Installation

1. Position panel and install push pin and screw.
2. Install door opening weatherstrip.

Trim Panels, Rear Quarter**Removal**

1. Remove door scuff plate. Refer to Section 45-16.
2. Remove rear seat back and cushion. Refer to Section 41-20.

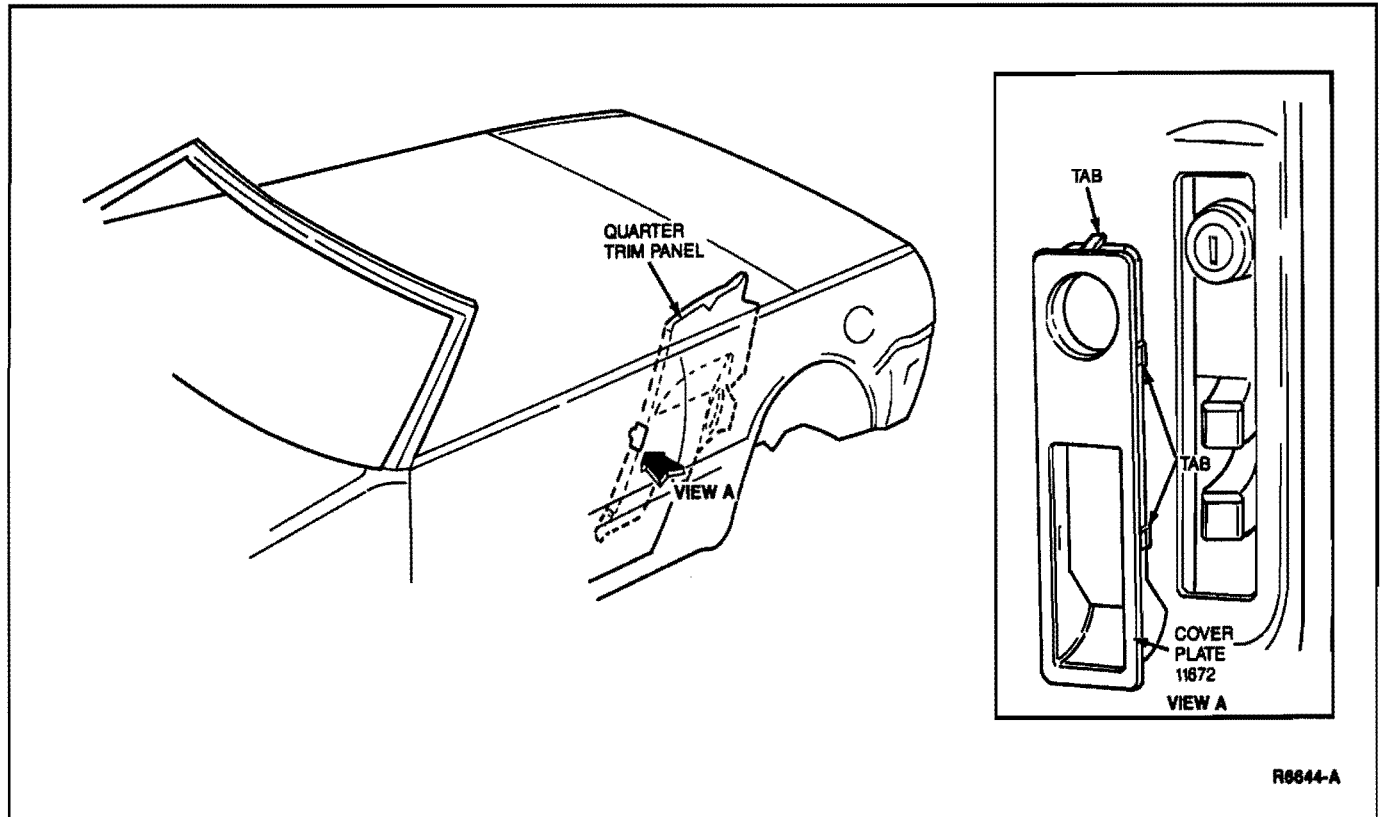
3. Remove bolt retaining outer rear safety belts. Refer to Section 41-50.
4. Remove two plugs, two screws, and quarter trim panel covers.



R6643-A

5. If necessary, remove cover plate from driver's side quarter trim panel.

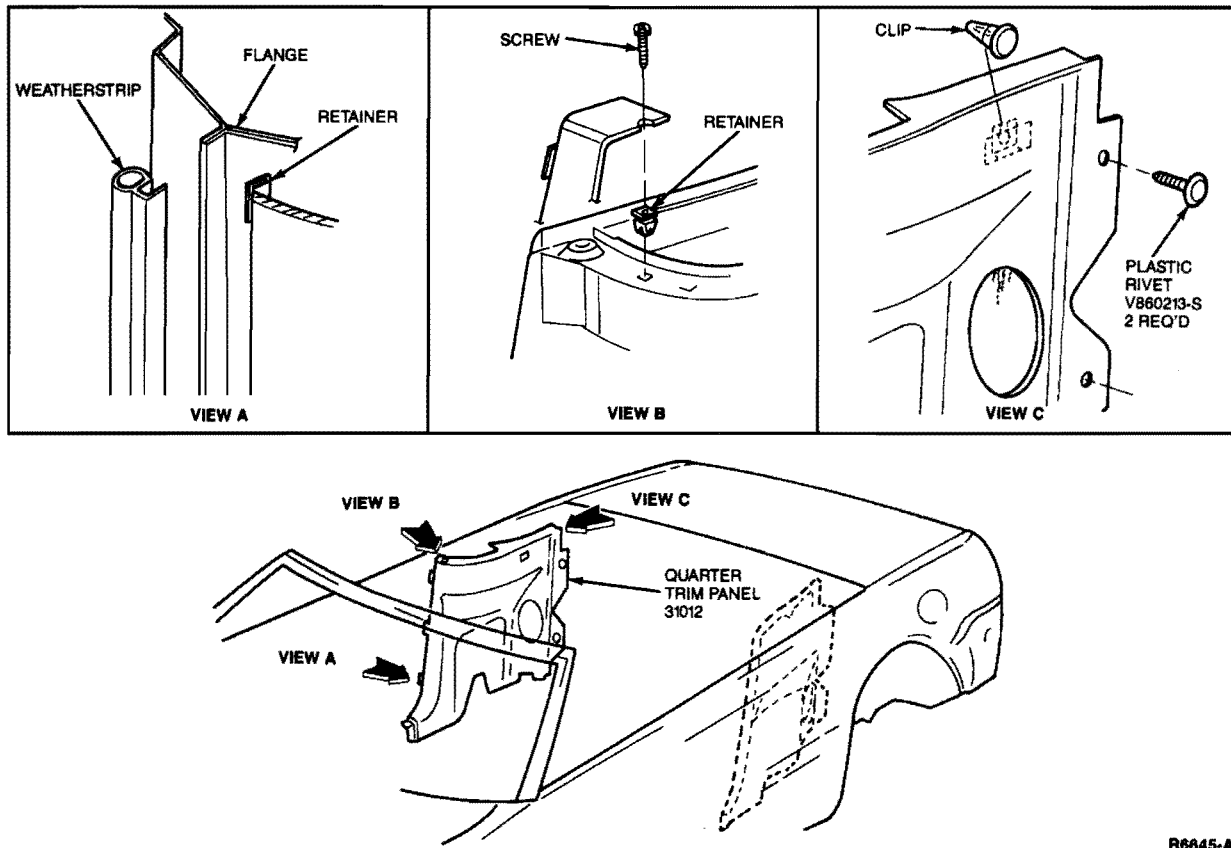
REMOVAL AND INSTALLATION (Continued)



6. Pull door opening weatherstrip away from quarter trim panel.
7. Remove screw from top of quarter trim panel.
8. Remove two plastic rivets from rear edge of quarter trim panel.

9. Carefully pry out clip located in the upper rear corner of trim panel as shown.
10. Disconnect speaker and remove trim panel.
11. Remove speaker. Refer to Section 35-30.

REMOVAL AND INSTALLATION (Continued)

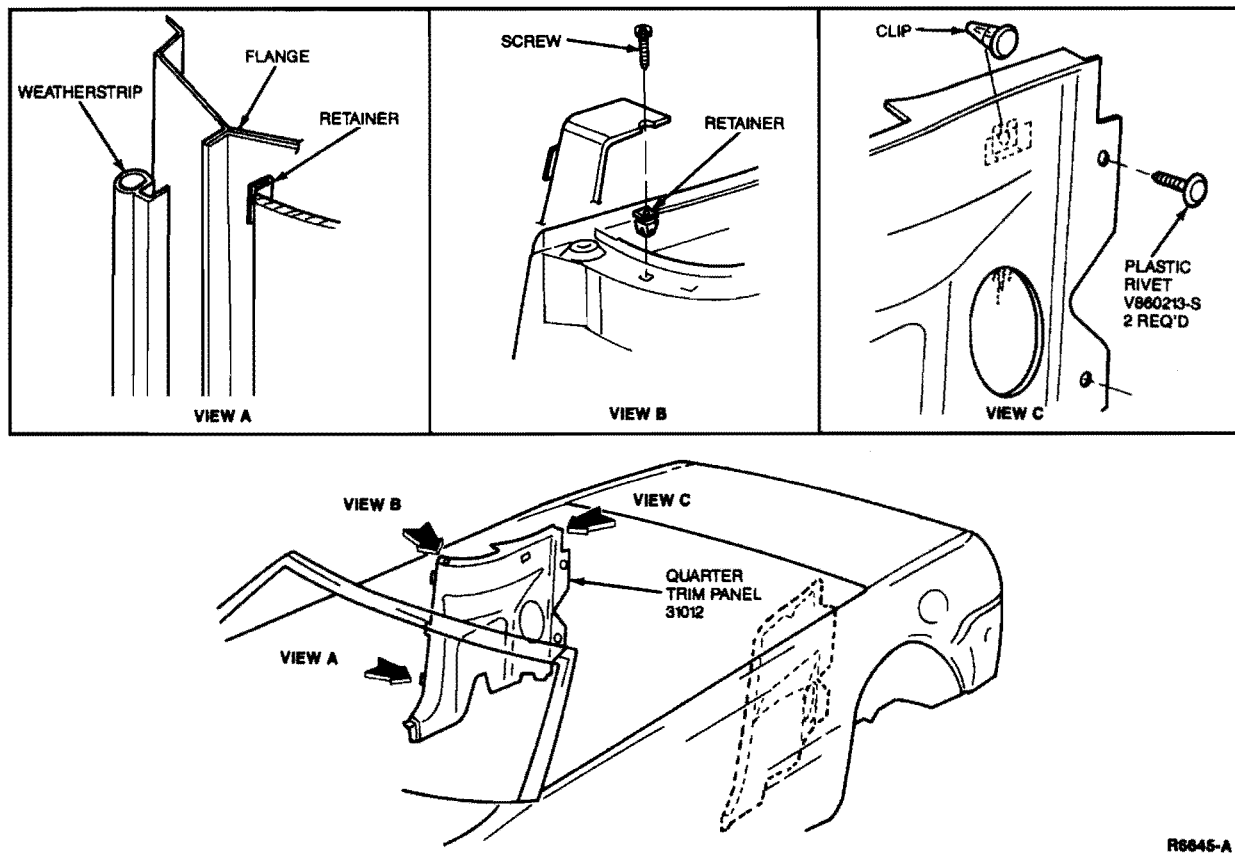


R6845-A

Installation

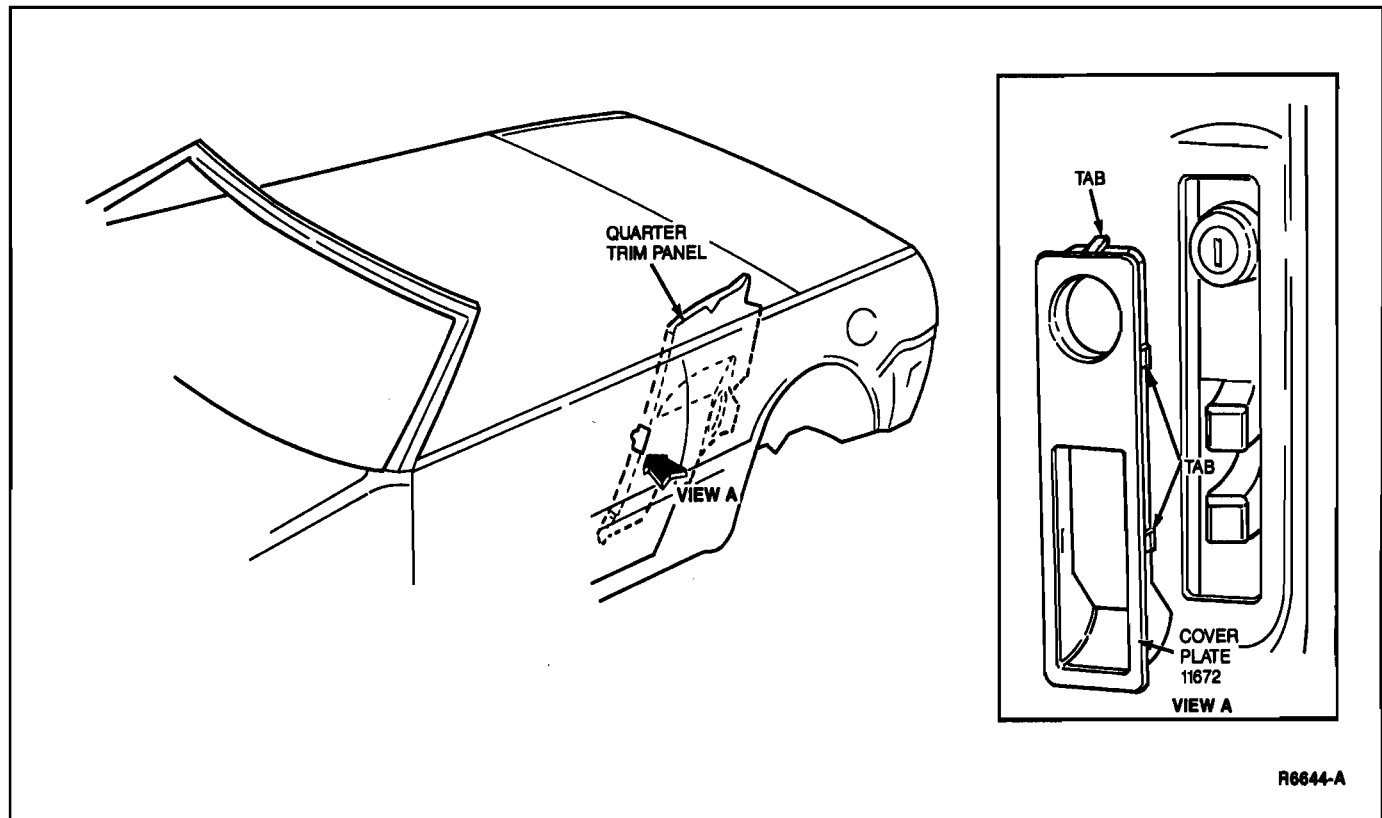
1. Install speaker if removed.
2. Place clip in holder on rear of quarter trim panel.
3. Connect speaker and position quarter trim panel into place. Press at clip location to secure clip.
4. Install plastic rivets at rear edge of trim panel.
5. Install screw on top of quarter trim panel.
6. Fit door opening weatherstrip onto flange and trim panel. Make sure to engage retainers.

REMOVAL AND INSTALLATION (Continued)

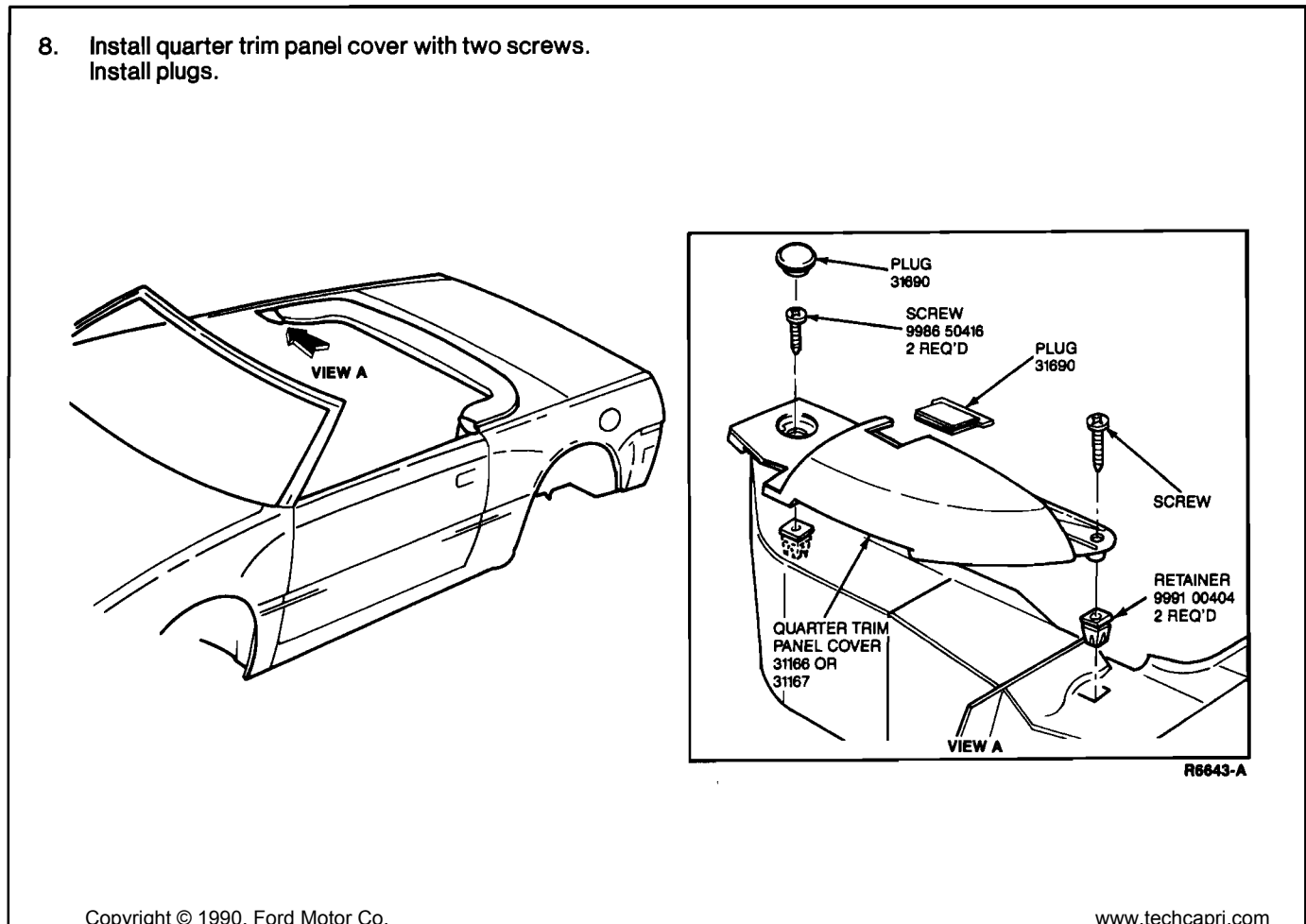


7. Install cover plate on driver's side by snapping into place.

REMOVAL AND INSTALLATION (Continued)



8. Install quarter trim panel cover with two screws. Install plugs.



REMOVAL AND INSTALLATION (Continued)

9. Install outer rear safety belts. Refer to Section 41-50.

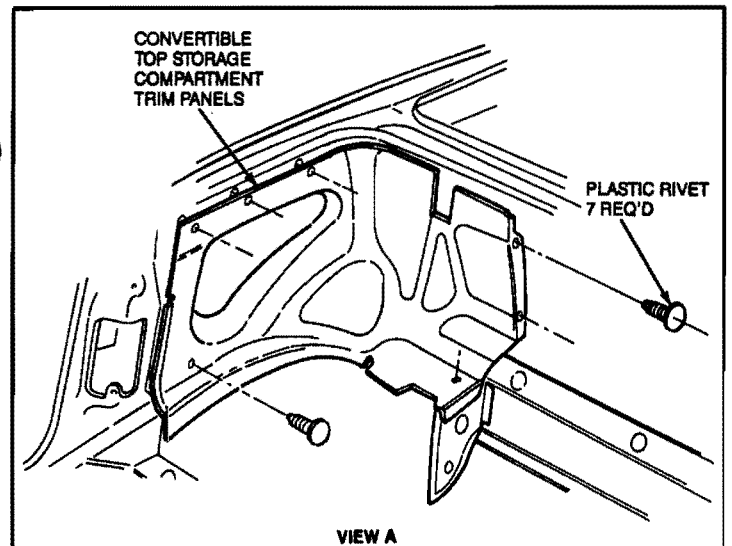
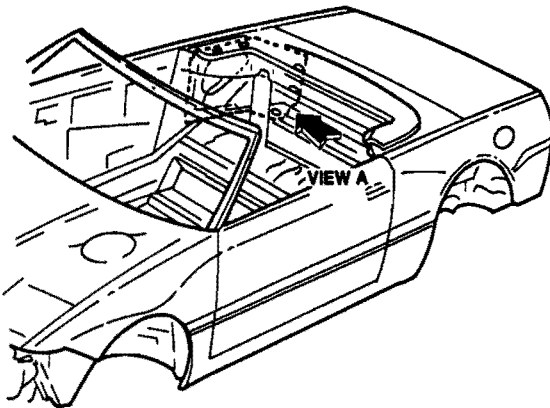
10. Install rear seat cushion and seat back. Refer to Section 41-20.

11. Install door scuff plate. Refer to Section 45-16.

Trim Panels, Convertible Top Storage Compartment**Removal**

1. Raise convertible top.

2. Remove plastic rivets and trim panel.



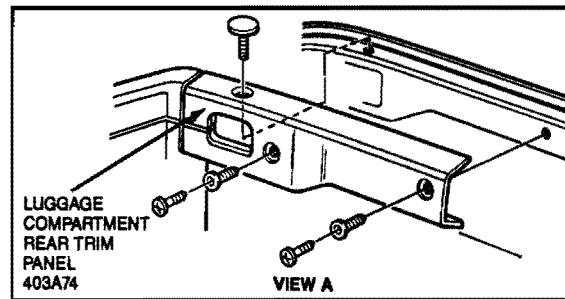
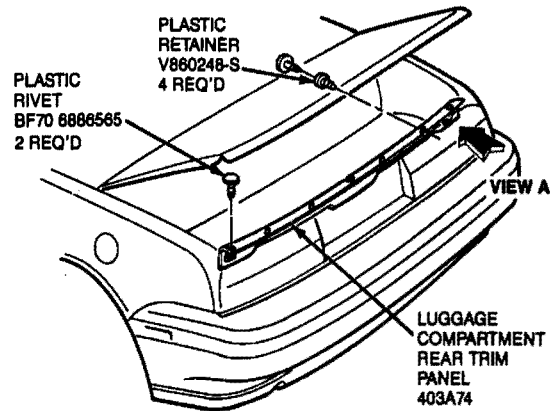
R6642-A

REMOVAL AND INSTALLATION (Continued)**Installation**

1. Position trim panel.
2. Install plastic rivets.
3. Lower convertible top. Make sure there is no interference between trim panel and convertible top.

Trim Panel, Luggage Compartment Rear**Removal**

1. Remove four plastic retainers from front of trim panel and two plastic rivets from the top of trim panel.
2. Remove luggage compartment rear trim panel.



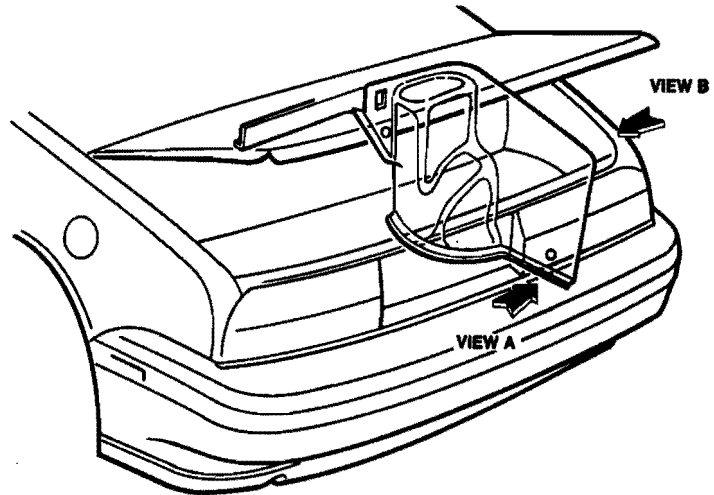
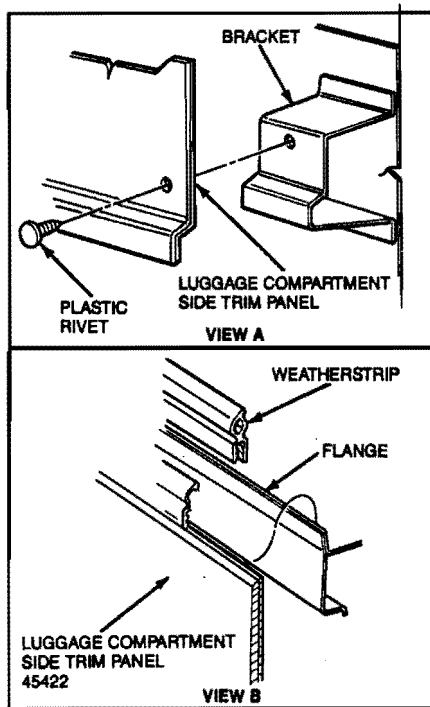
R6639-A

Installation

1. Position trim panel.
2. Install plastic rivets and retainers.

Trim Panel, Luggage Compartment Side**Removal**

1. Remove plastic rivet as shown.
2. Pull weatherstrip away from flange and trim panel.
3. Remove luggage compartment side trim panel.

REMOVAL AND INSTALLATION (Continued)

R6641-A

Installation

1. Place trim panel into position.
2. Install plastic rivet.
3. Install weatherstrip. Make sure retainers are properly installed on flange.

Floor Panels, Luggage Compartment Removal

1. Lower pass-through panel.

2. Remove two plastic retainers and each side panel.
3. Remove two screws and floor panel.

Installation

1. Position floor panel and install two screws.
2. Position both side panels and secure with two plastic retainers each.
3. Position pass-through panel and secure.

SECTION 45-16 Mouldings

SUBJECT	PAGE	SUBJECT	PAGE
DESCRIPTION	45-16-1	REMOVAL AND INSTALLATION (Cont'd.)	
REMOVAL AND INSTALLATION		Windshield Moulding, Side	45-16-2
Convertible Top Retainer	45-16-1	Windshield Moulding, Upper	45-16-2
Door Scuff Plate and Side Trim	45-16-4	SPECIFICATIONS	45-16-4
Hardtop Header Trim Cover	45-16-3	VEHICLE APPLICATION	45-16-1

VEHICLE APPLICATION

Capri.

DESCRIPTION

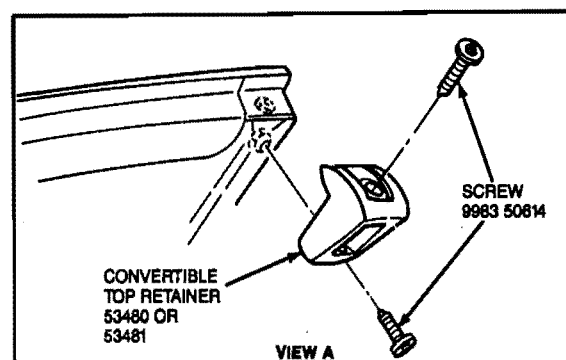
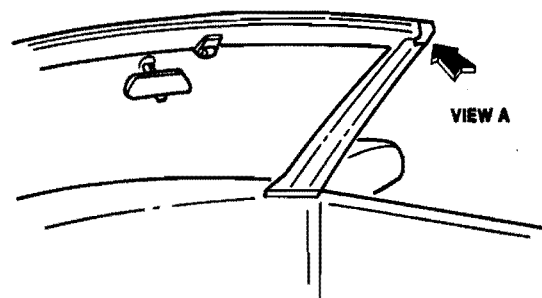
This Section covers the removal and installation of interior mouldings.

REMOVAL AND INSTALLATION

Convertible Top Retainer

Removal

1. Raise convertible top enough to gain access to retainer.
2. Remove two screws and retainer.



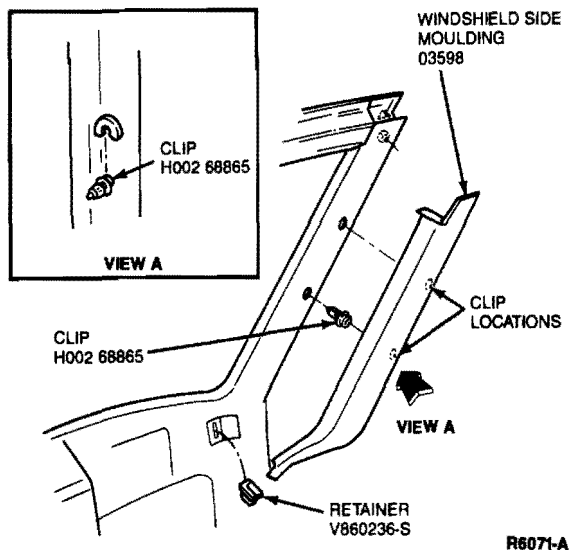
N8585-A

Installation

1. Install retainer and two retaining screws. Tighten screws to 7-10 N·m (5-7 lb-ft).
2. Check convertible top for proper operation and fit.

REMOVAL AND INSTALLATION (Continued)**Windshield Moulding, Side****Removal**

1. Remove convertible top retainer as outlined.
2. Remove sun visor and center support.
3. Peel back weatherstrip as required.
4. Pull upper windshield moulding away.
5. Slide off moulding at two clip locations as shown.
6. Remove side moulding from vehicle.

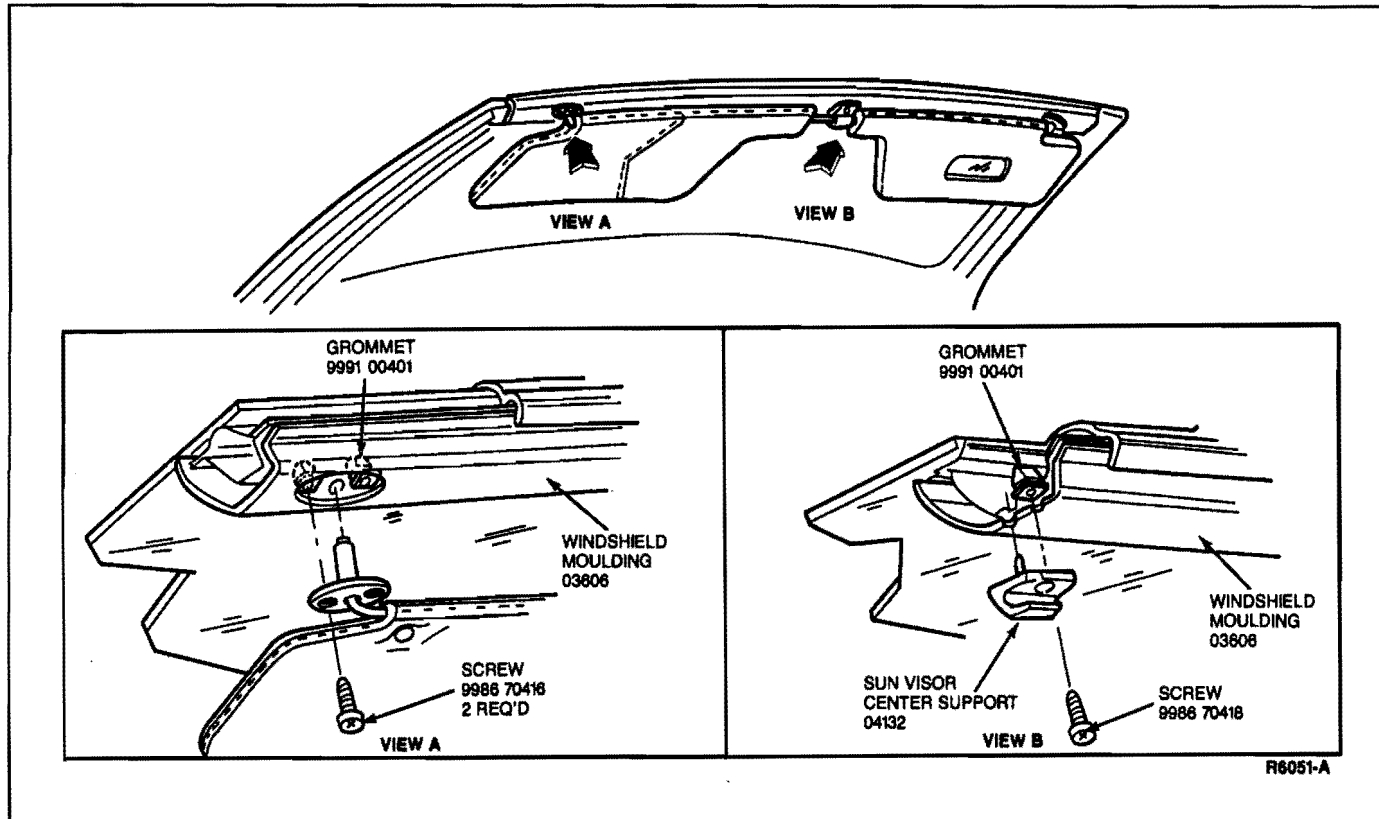
**Installation**

1. Insert lower retainer if removed.
2. Snap clips into moulding, if removed.
3. Position moulding and slide onto retaining clips.
4. Position upper windshield moulding and weatherstrip.
5. Install sun visor and center support.
6. Install convertible top retainer as outlined.

Windshield Moulding, Upper**Removal**

1. Remove convertible top retainer and side moulding as outlined.
2. Remove two screws and sun visor from each side.
3. Remove screw and sun visor center support.
4. Peel back weatherstrip as required and remove upper windshield moulding.

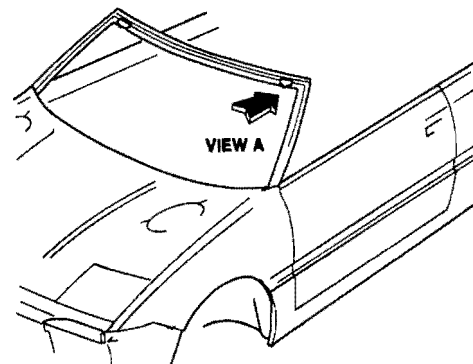
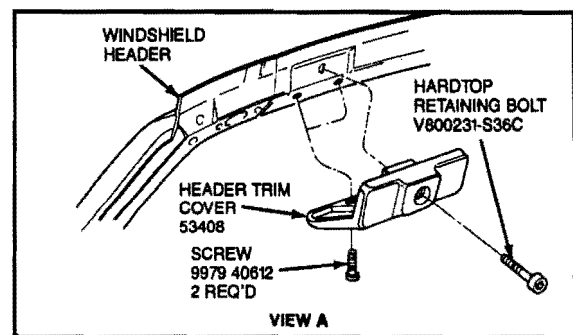
REMOVAL AND INSTALLATION (Continued)

**Installation**

1. Position upper windshield moulding.
2. Install sun visor center support and retaining screw. Tighten securely.
3. Position sun visor assemblies and secure with two retaining screws.
4. Install side mouldings and convertible top retainer as outlined.
5. Reposition weatherstrip as required.

Hardtop Header Trim Cover**Removal**

1. Remove upper windshield moulding as outlined.
2. Remove hardtop retaining bolt.
3. Remove two retaining screws and header trim cover.



N8713-A

Installation

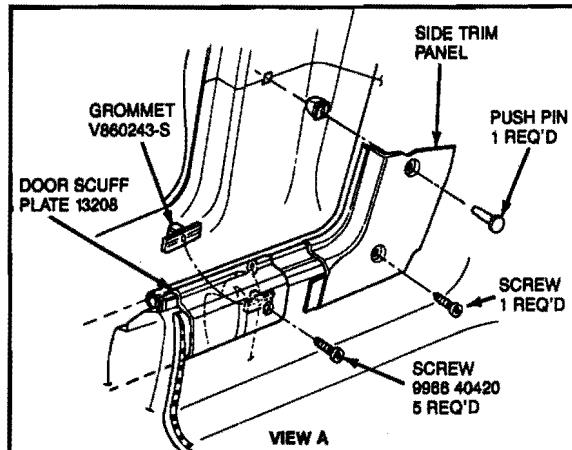
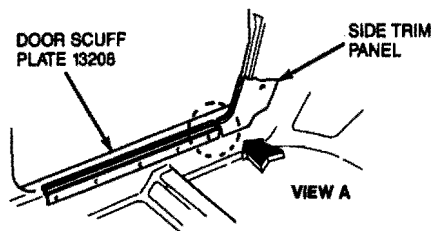
1. Install header trim cover with two retaining screws. Tighten to 4.4-5 N·m (36-39 lb-in).
2. Install hardtop retaining bolt.

REMOVAL AND INSTALLATION (Continued)

3. Install upper windshield moulding as outlined.
4. Check fit of hardtop.

Door Scuff Plate and Side Trim**Removal**

1. Remove door scuff plate retaining screws.
2. Remove scuff plate by sliding it forward.
3. Remove push pin, screw and side trim panel.



R6053-A

Installation

1. Position side trim panel and install screw. Do not tighten at this time.
2. Fit door scuff plate to side trim panel and position properly on door opening.
3. Install door scuff plate retaining screws.
4. Tighten all screws securely.

SPECIFICATIONS**TORQUE SPECIFICATIONS**

Description	Nom	Lb-Ft
Convertible Top Retainer—Screw	7-10	5-7
Hardtop Header Trim Cover—Screw	4.4-5	36-39 Lb-In

SECTION 45-26 Carpets

SUBJECT	PAGE	SUBJECT	PAGE
DESCRIPTION	45-26-1	VEHICLE APPLICATION	45-26-1
REMOVAL AND INSTALLATION	45-26-1		

VEHICLE APPLICATION

Capri.

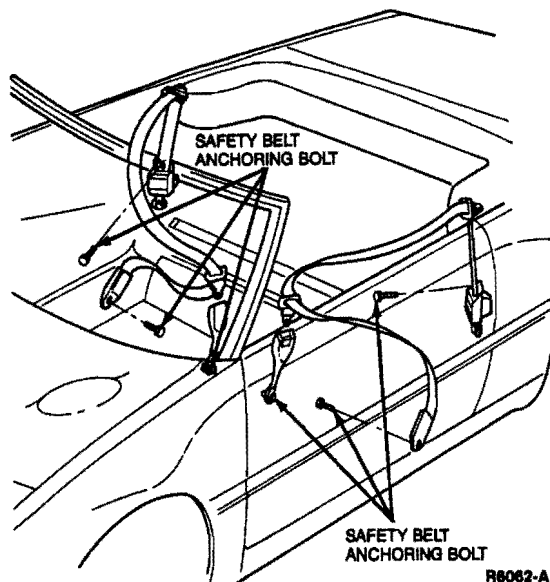
DESCRIPTION

Both the carpet and rubber mat are one-piece designs which cover the entire floor from the instrument panel to the base of the rear floor riser.

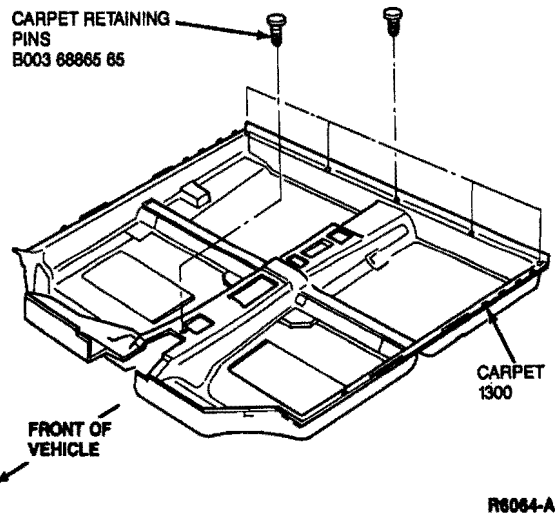
REMOVAL AND INSTALLATION

Removal

1. Remove front seats. Refer to Section 41-04.
2. Remove rear seat. Refer to Section 41-20.
3. Remove the floor console. Refer to Section 45-31.
4. Remove the door scuff plates. Refer to Section 45-16.
5. Remove bolts that anchor safety belts to floor. Refer to Section 41-50.



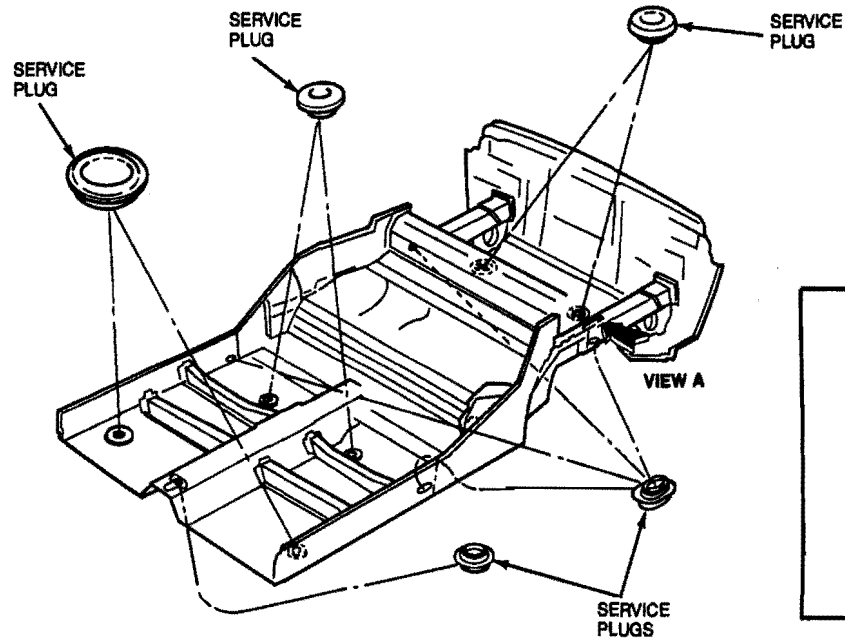
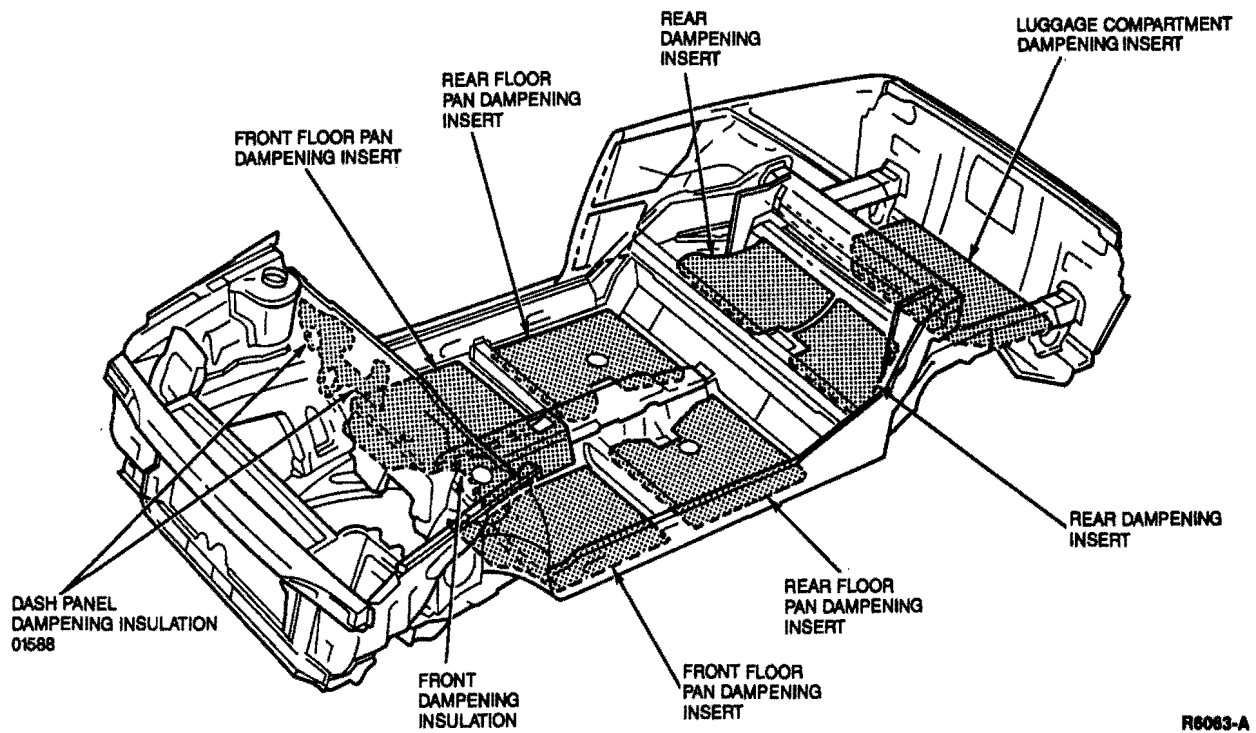
6. Remove retaining clips and carpeting.

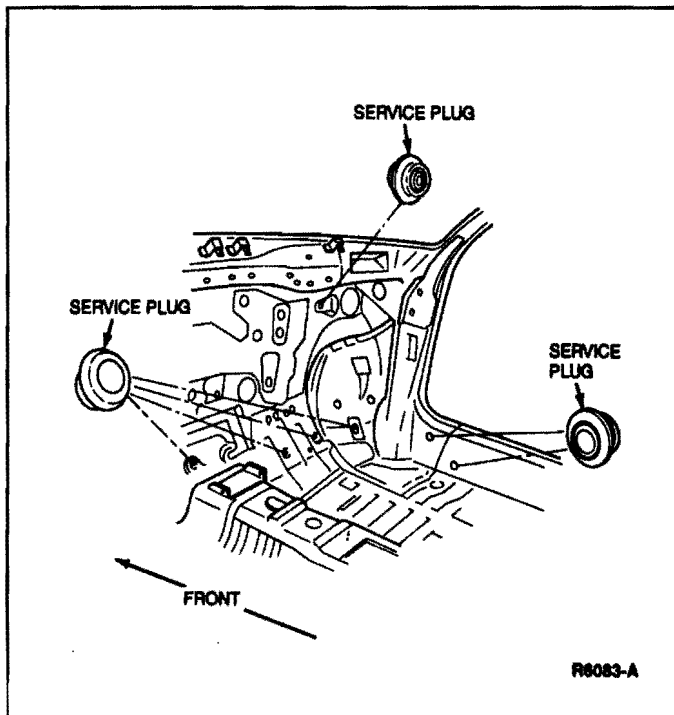


Installation

NOTE: Inspect service plugs and dampening inserts. Replace if necessary.

REMOVAL AND INSTALLATION (Continued)



REMOVAL AND INSTALLATION (Continued)

1. Install carpeting with retainers.
2. Install bolts that anchor safety belts to floor. Refer to Section 41-50.
3. Install rear seats. Refer to Section 41-20.
4. Install floor console. Refer to Section 45-31.
5. Install front seats. Refer to Section 41-04.
6. Install door scuff plates. Refer to Section 45-16.

SECTION 45-31 Console, Floor

SUBJECT	PAGE	SUBJECT	PAGE
DESCRIPTION	45-31-1	REMOVAL AND INSTALLATION (Cont'd.)	
REMOVAL AND INSTALLATION		Shifter Boot	45-31-4
Console, Front.....	45-31-2	SPECIFICATIONS	45-31-5
Console, Rear.....	45-31-1	VEHICLE APPLICATION	45-31-1

VEHICLE APPLICATION

Capri.

DESCRIPTION

The floor console on this vehicle is divided into two sections; the front console and the rear console. The front section contains an ash receptacle, cigarette lighter and gear shift selector. The rear section contains a storage tray, coin holder, parking brake lever, switch controls for power side view mirrors and a map / beverage holder.

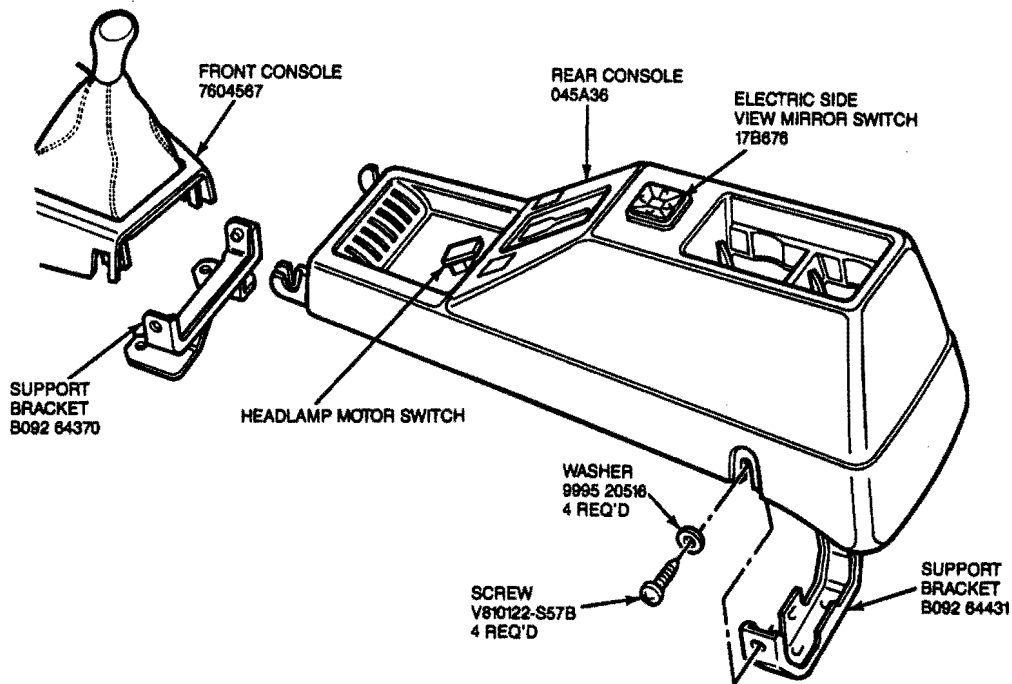
REMOVAL AND INSTALLATION

Console, Rear

Removal

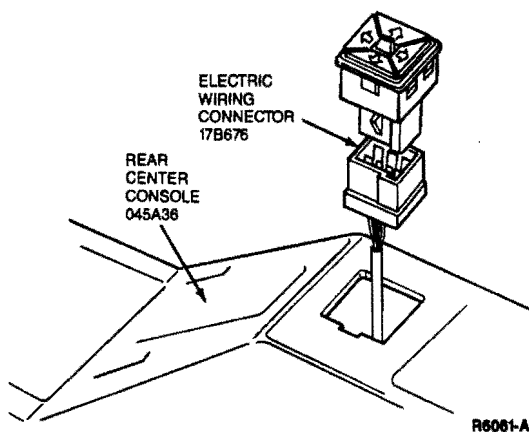
1. Slide the front seats completely forward.
2. Remove the screws retaining the rear of the console.
3. Slide the front seat completely rearward.
4. Remove the screws retaining the rear console to the front console.
5. Raise parking lever as far as it will go.
6. Raise the rear of the console and pull backwards to remove.

REMOVAL AND INSTALLATION (Continued)



R6090-A

7. Disconnect wiring harness from mirror switch and headlamp motor switch.



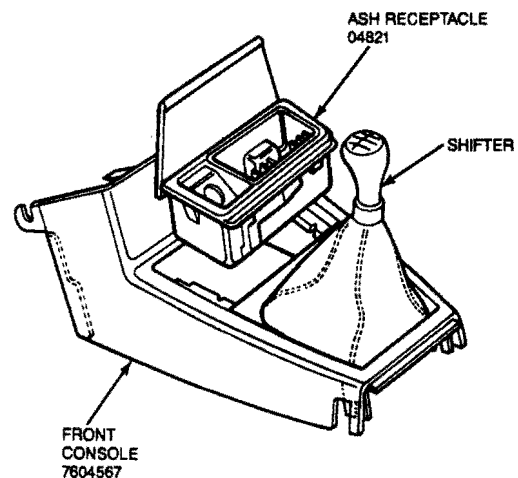
R6061-A

Installation

1. Connect wiring harness and position rear console in front console opening.
2. Install front screws in rear console.
3. Slide the front seats completely forward.
4. Install screws in the back of the rear console.
5. Release parking brake lever.

Console, Front**Removal**

1. Remove rear console as outlined.
2. If equipped with an automatic transaxle, loosen the jam nut and unscrew shift handle.
3. Raise ash receptacle and disconnect wiring beneath it.

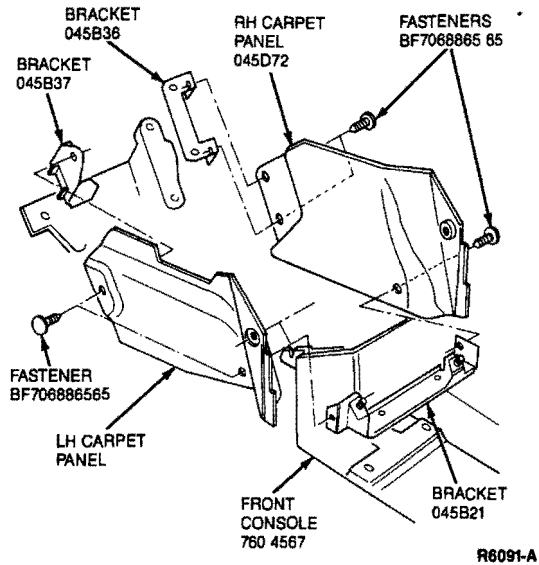


R6066-A

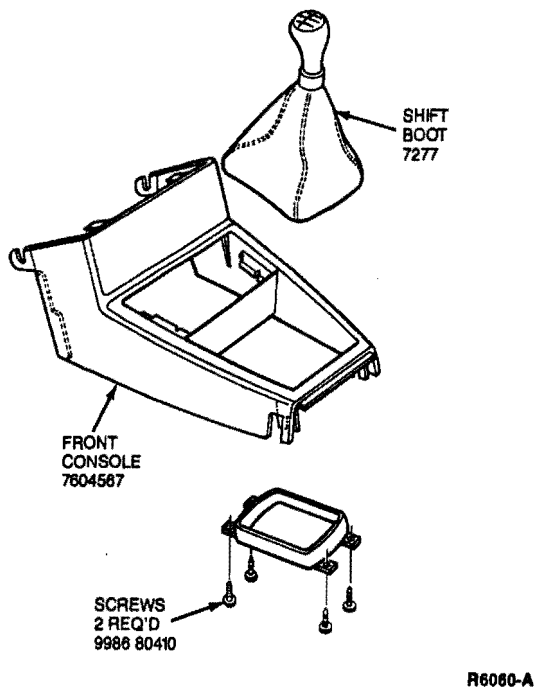
4. Remove center carpet panels.

REMOVAL AND INSTALLATION (Continued)

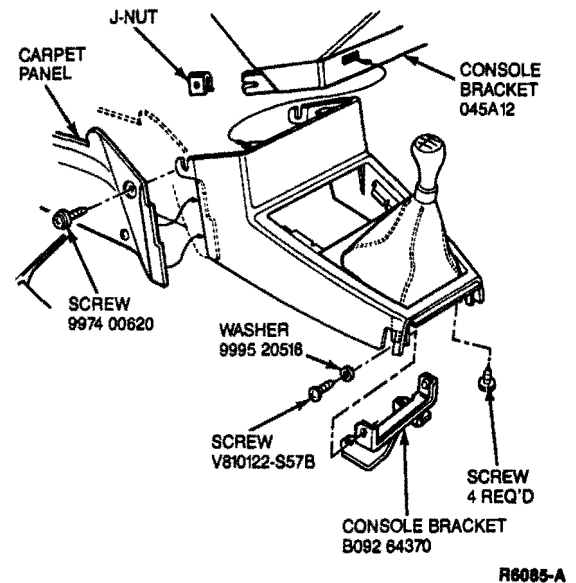
5. Remove brackets if necessary.



6. If equipped with a manual transaxle, remove screws retaining manual shift lever boot to bottom of front console.

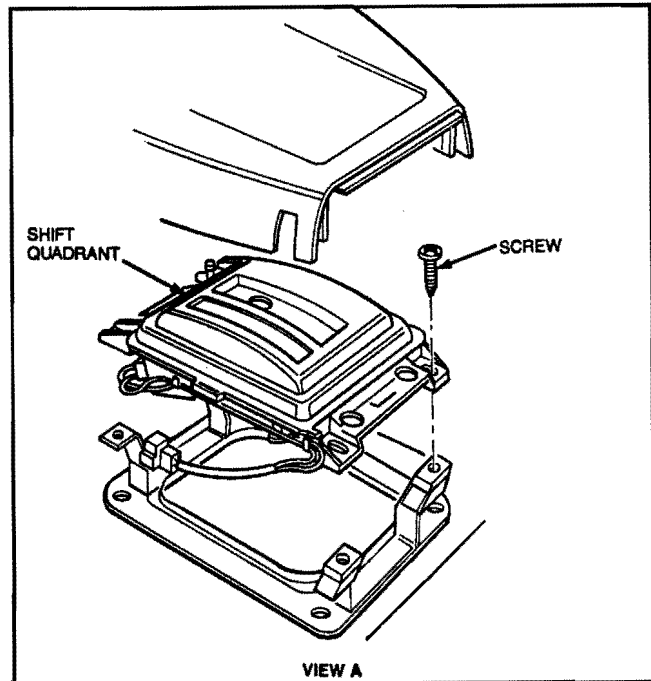
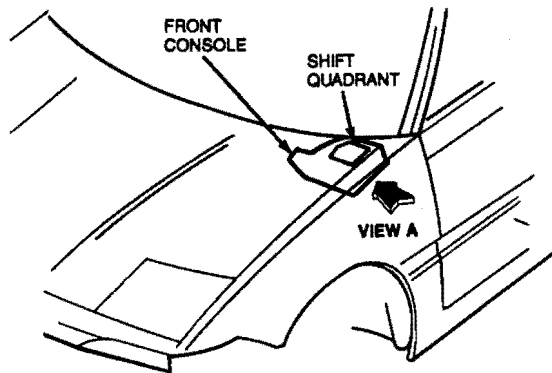


7. If equipped with a manual transaxle, remove screws and front console leaving shift knob and boot on shift lever.
8. Unscrew shift knob with boot and remove from shift lever if necessary.



9. On vehicles equipped with an automatic transaxle, remove screws and shift quadrant. Disconnect shift quadrant lamp connector.

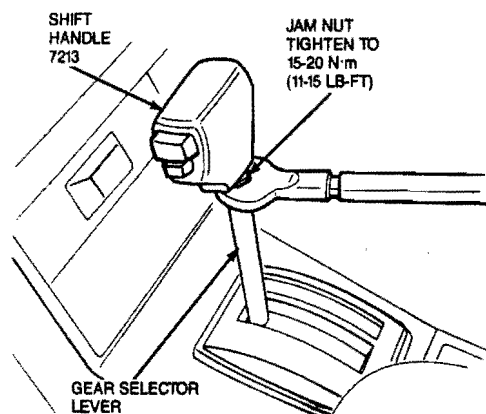
REMOVAL AND INSTALLATION (Continued)



R6084-A

Installation

1. If equipped with an automatic transaxle, install the shift quadrant.
2. If equipped with a manual transaxle, install the shift knob and boot.
3. If equipped with a manual transaxle, position boot into console and install retaining screws.
4. Position front console covers and install retaining screws.
5. Position ash receptacle and connect wiring beneath it.
6. If equipped with an automatic transaxle, install shift handle. Tighten jam nut to 15-20 N·m (11-15 lb-ft).
7. Install rear console as outlined.



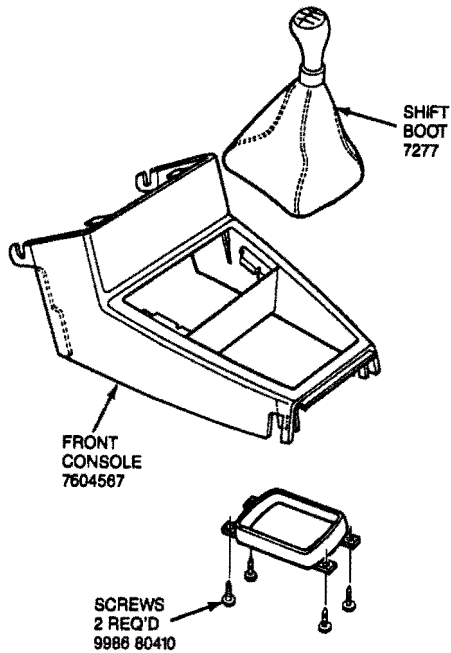
D7331-A

Shifter Boot**Removal**

1. Remove front console as outlined.

REMOVAL AND INSTALLATION (Continued)

2. Remove four screws retaining shifter boot and shifter knob to lower side of front console.



R8080-A

Installation

1. Install shifter boot and shifter knob in front console and secure with four screws.
2. Install front console as outlined.

SPECIFICATIONS**TORQUE SPECIFICATIONS**

Description	Nm	Lb-Ft
Shift Handle Jam nut	15-20	11-15

SECTION 45-61 Instrument Panel and Glove Compartment

SUBJECT	PAGE	SUBJECT	PAGE
DESCRIPTION	45-61-1	REMOVAL AND INSTALLATION (Cont'd.)	
REMOVAL AND INSTALLATION		Instrument Panel Assembly.....	45-61-2
Instrument Cluster Bezel.....	45-61-1	VEHICLE APPLICATION	45-61-1

VEHICLE APPLICATION

Capri.

DESCRIPTION

The instrument panel houses all of the heater / air conditioning controls as well as the radio, clock, rear window defogger switch, fog lamp switch and instrument panel dimmer switch.

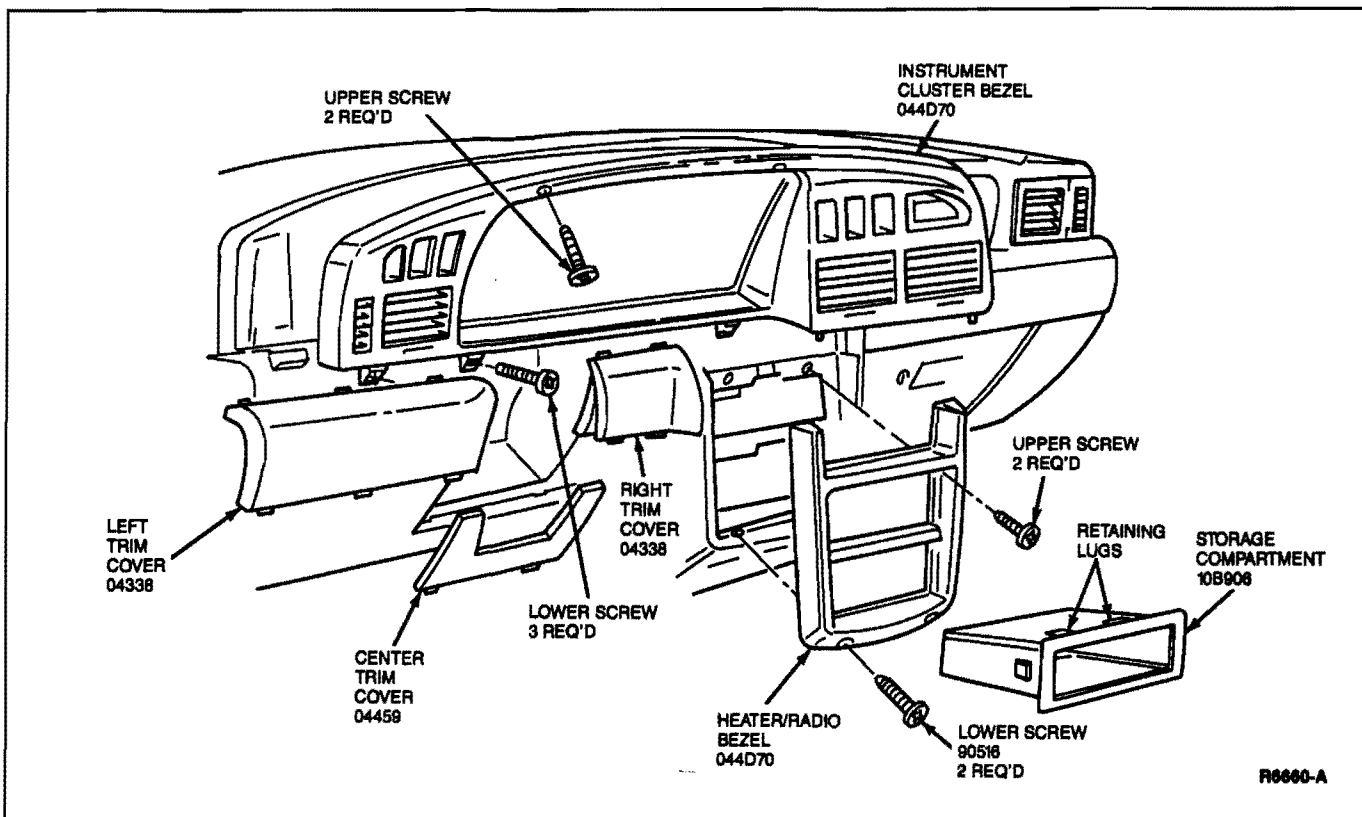
REMOVAL AND INSTALLATION

Instrument Cluster Bezel

Removal

1. Pull out storage compartment. Remove two upper screws, two lower screws, and heater / radio bezel.
2. Remove trim covers located on both sides of steering column by pulling outward.
3. Remove retaining screws and carefully pull instrument cluster bezel partially away from instrument panel.
4. Disconnect electrical connectors from clock and switches in bezel.

REMOVAL AND INSTALLATION (Continued)

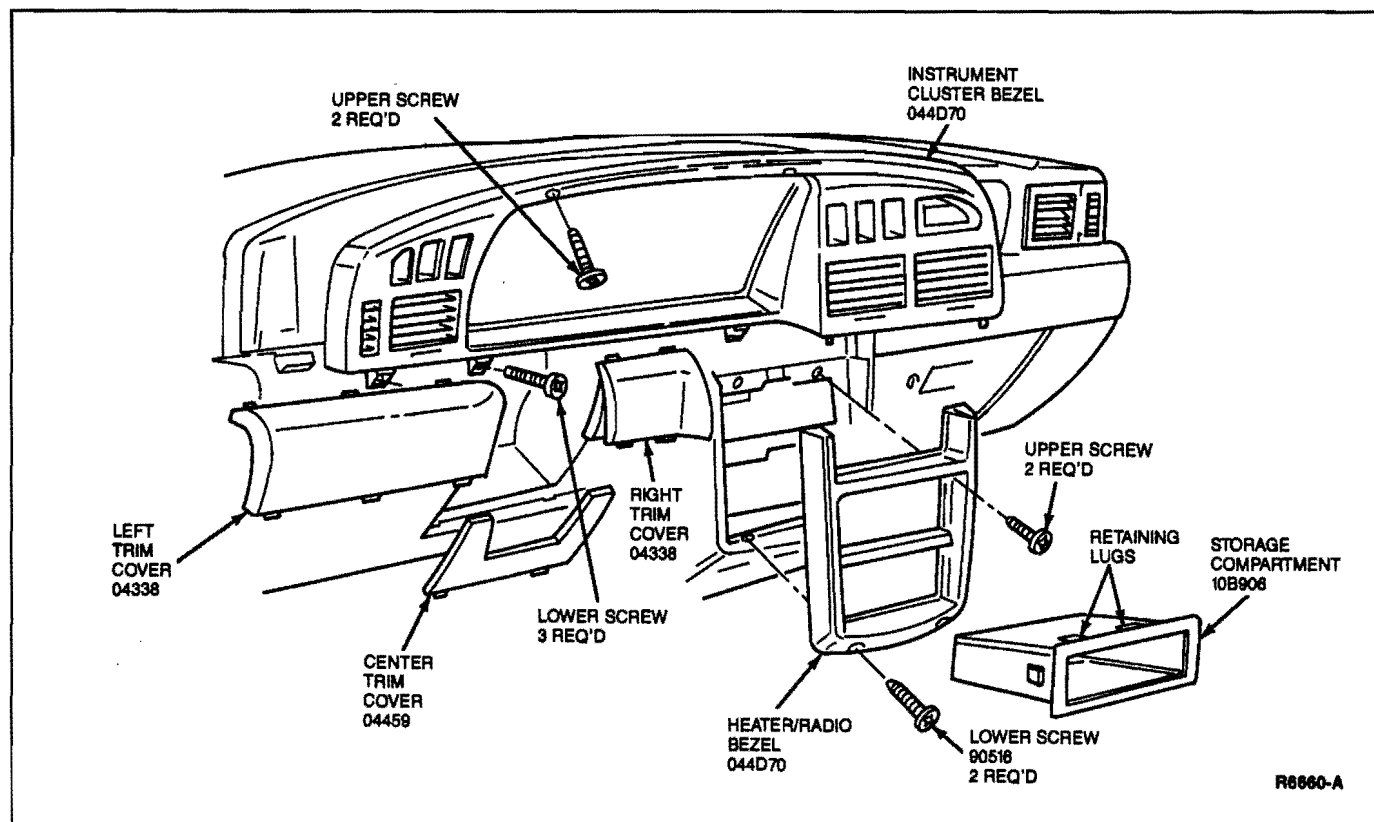
**Installation**

1. Connect electrical connectors to clock and switches.
2. Position instrument cluster bezel and install retaining screws.
3. Position trim covers on both sides of steering column and snap into place.
4. Position heater / radio bezel and install securing screws.
5. Install storage compartment if equipped.

Instrument Panel Assembly**Removal**

1. Disconnect negative battery cable.
2. Remove LH and RH lower cowl trim panels. Refer to Section 45-03.
3. Remove front and rear floor consoles. Refer to Section 45-31.
4. Remove heater / radio bezel, trim covers, instrument cluster bezel, and storage compartment as outlined.

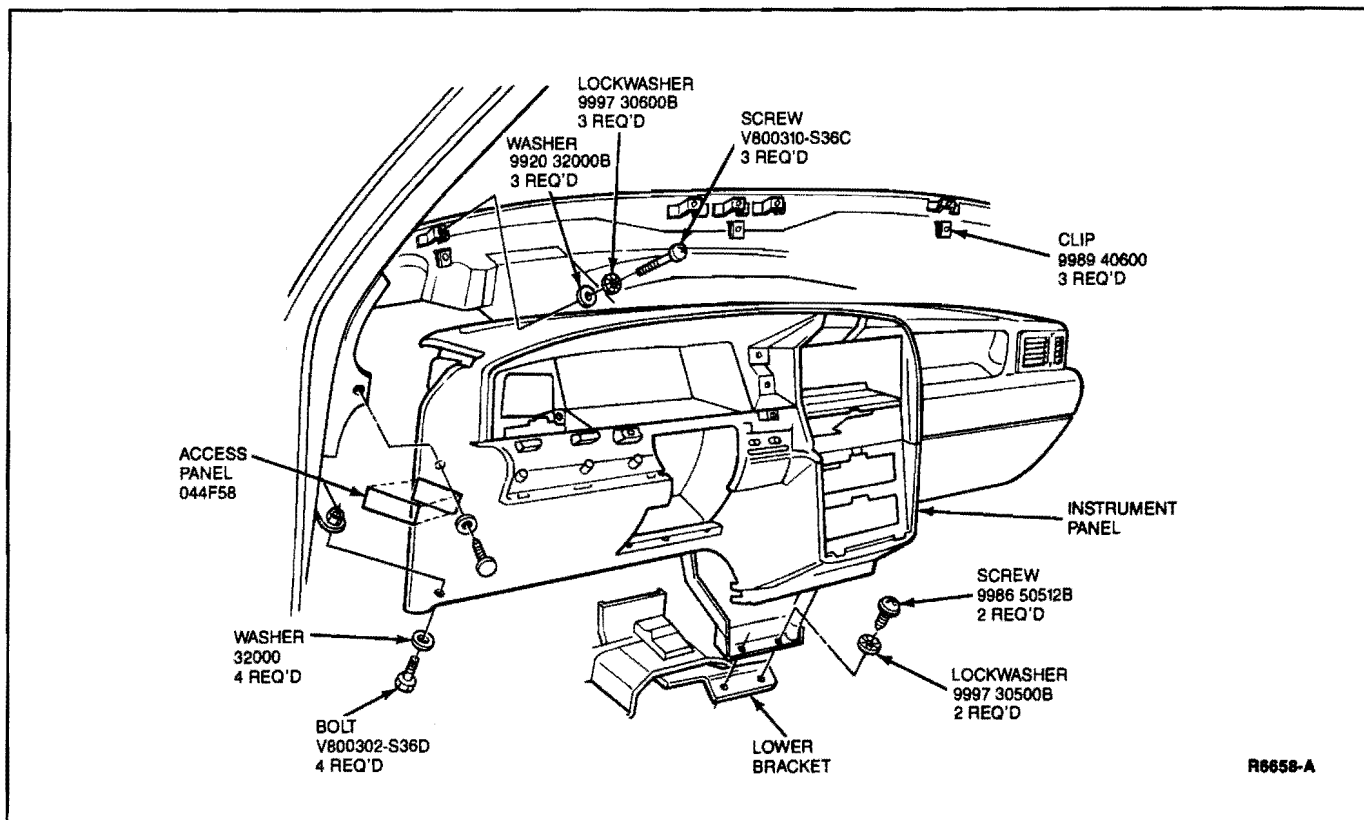
REMOVAL AND INSTALLATION (Continued)



5. Remove instrument cluster. Refer to Section 33-01.
6. Remove steering column. Refer to Section 13-04.
7. Loosen nut retaining hood release cable to lower instrument panel and position cable aside.
8. Remove radio. Refer to Section 35-01.
9. Remove heater control panel. Refer to Section 36-01.
10. Tag and remove all wiring harness retainers and connectors from instrument panel.

11. Remove three screws, lockwashers, and plain washers located near base of windshield.
12. Remove two bolts and washers from each side of instrument panel. An access panel is provided for upper bolts.
13. Remove two screws and lockwashers retaining instrument panel to center floor bracket.
14. Remove two screws retaining instrument panel to steering column support.
15. With an assistant, gently slide instrument panel outward. Disconnect ducts and wiring during removal.

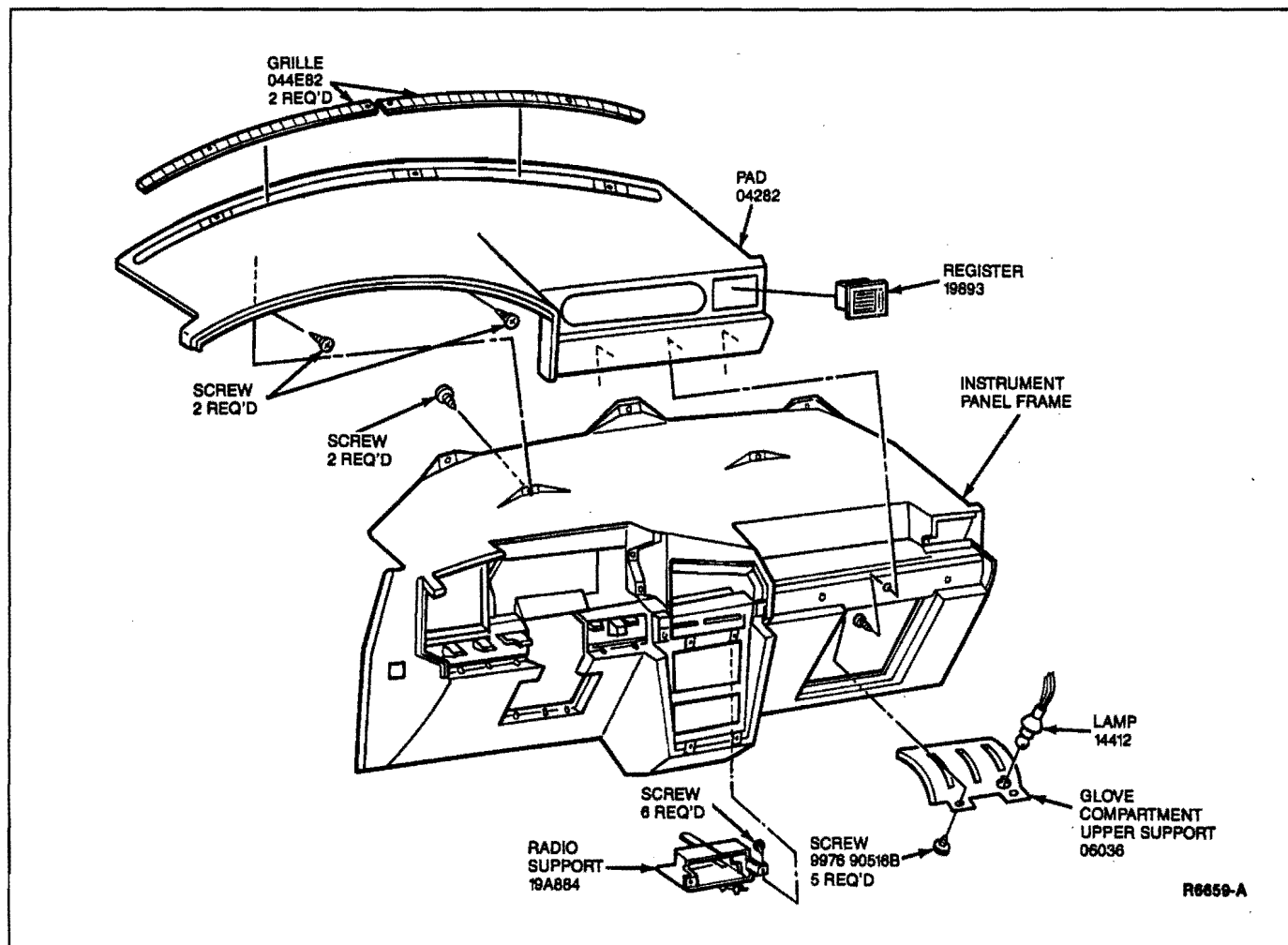
REMOVAL AND INSTALLATION (Continued)



16. Remove lamp, screws and upper glove compartment support bracket from instrument panel assembly.
17. Remove screws and radio support bracket.
18. Remove defroster grilles from instrument panel pad.

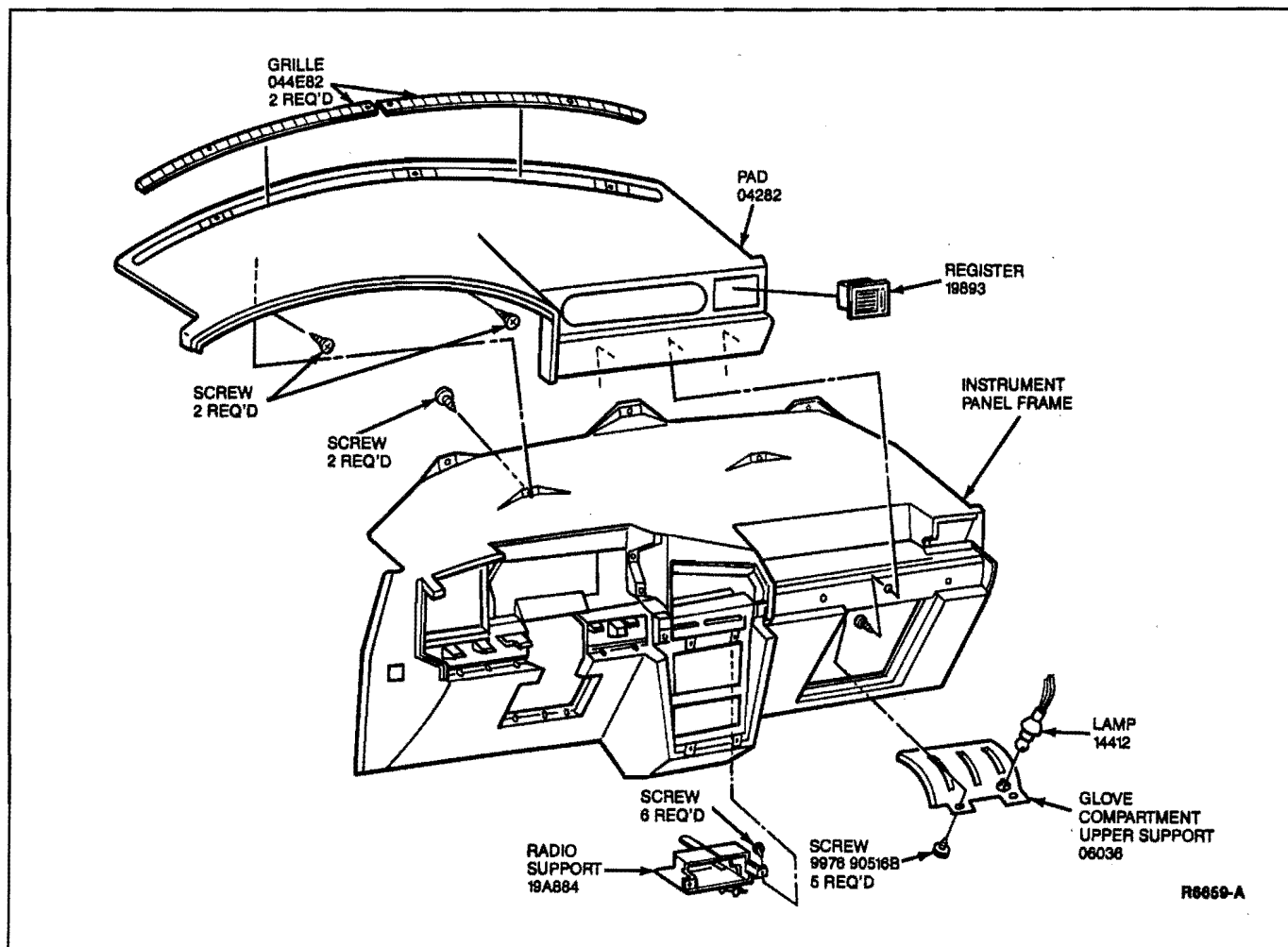
19. Remove two screws above instrument cluster, three screws above glove compartment, and two screws from underside of instrument panel. Remove instrument panel pad.
20. Remove passenger side register from pad.

REMOVAL AND INSTALLATION (Continued)

**Installation**

1. Install passenger side register into instrument panel pad.
2. Install instrument panel pad with screws and tighten securely.
3. Install defroster grilles.
4. Install radio support bracket into instrument panel.
5. Install glove compartment support with screws. Install lamp.

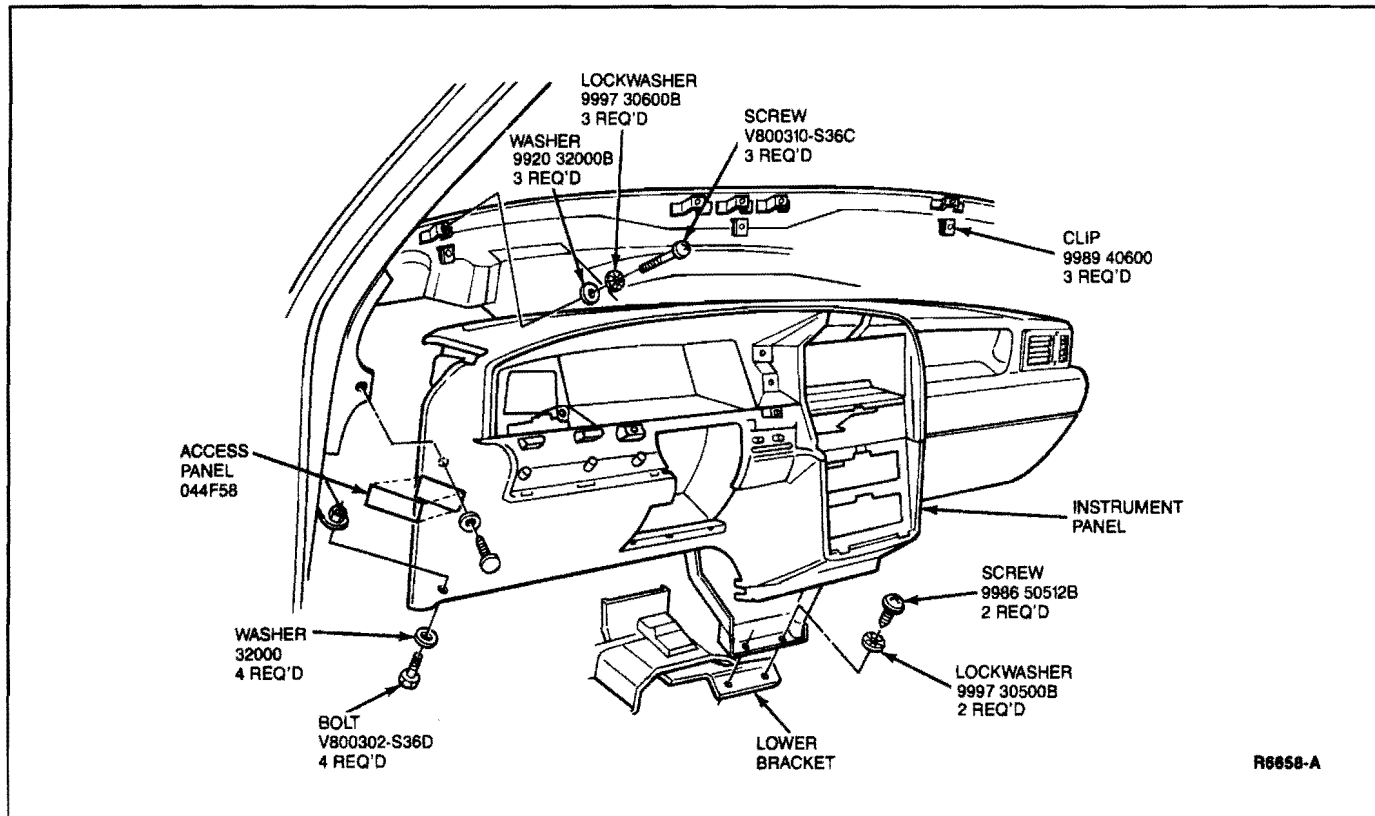
REMOVAL AND INSTALLATION (Continued)



6. With an assistant, position instrument panel on its support braces. Connect ducts and route wiring harness as needed.
7. Install two screws retaining instrument panel to steering column support.
8. Install two lockwashers and screws into center bracket. Tighten to 4-5 N.m (36-44 lb-in).

9. Install four washers and bolts into sides of instrument panel. Tighten to 7-10 N.m(62-88 lb-in).
10. Install access covers on both sides of instrument panel.
11. Install three screws on instrument panel near windshield. Tighten securely.

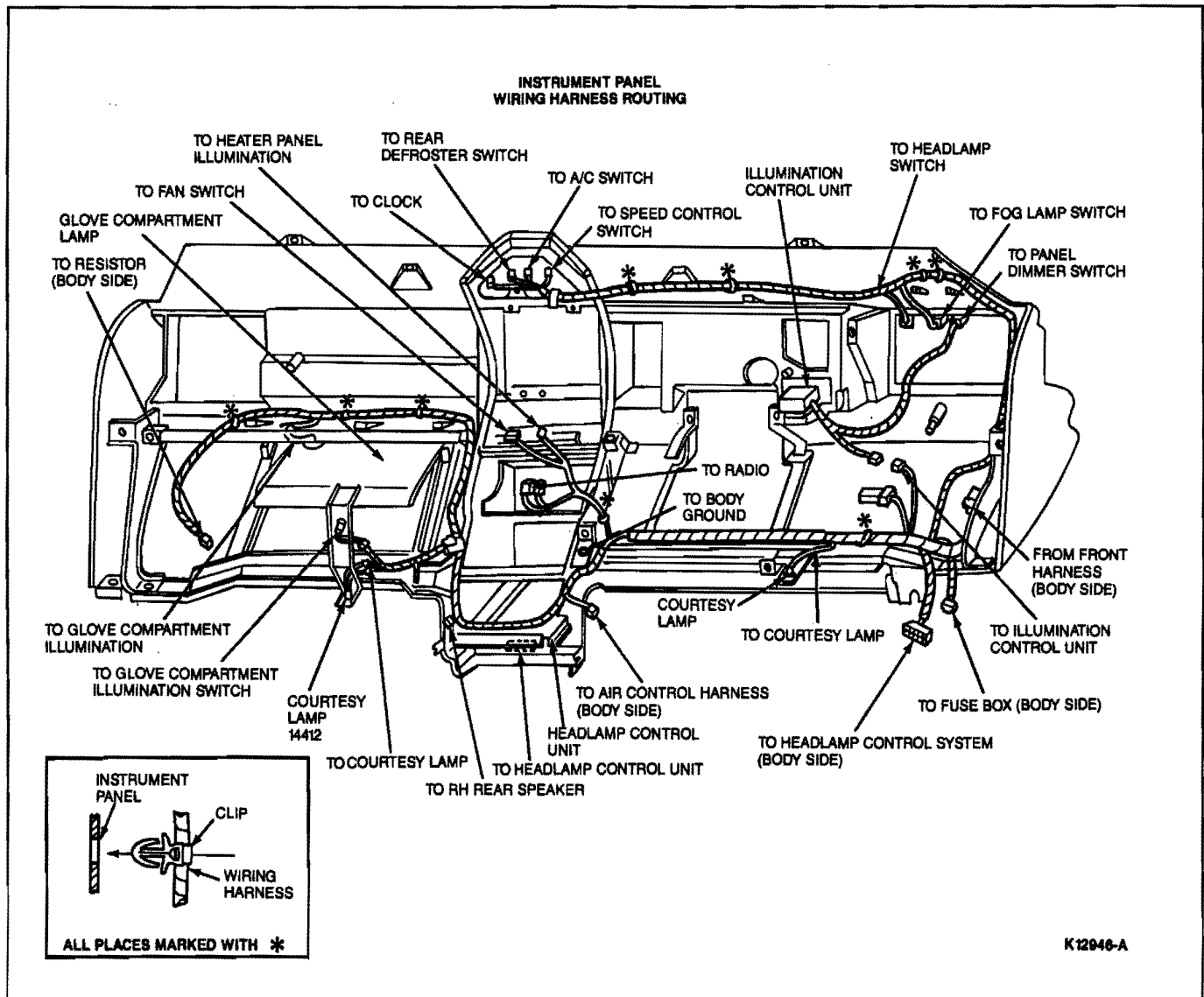
REMOVAL AND INSTALLATION (Continued)



12. Fasten wiring harness to instrument panel.
13. Install heater control panel and connect cables. Refer to Section 36-10.
14. Install radio. Refer to Section 35-01.

15. Position hood release cable and tighten retaining nut.
16. Install steering column. Refer to Section 13-04.
17. Install instrument cluster. Refer to Section 33-01.

REMOVAL AND INSTALLATION (Continued)



18. Install storage compartment, instrument cluster bezel, trim covers, and heater / radio bezel as outlined.
19. Install front and rear consoles. Refer to Section 45-31.
20. Install left and right lower cowl trim panels. Refer to Section 45-03.

21. Connect negative battery cable.
22. Check all instruments and controls for proper operation.
23. Check for instrument panel rattles or squeaks. Service as required.

REMOVAL AND INSTALLATION (Continued)

